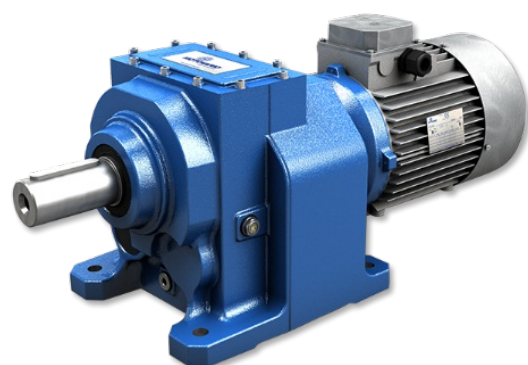


TECHNICAL CATALOGUE



HELICAL GEARED MOTORS

STANDARD **IEC**

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1.1.1 Symbols

Physical dimension	Symbol	Symbol units of measure	Input	Output
Power	P	[kW]	P ₁	P ₂
Requested power	Pr	[kW]	Pr ₁	Pr ₂
Nominal power	Pn	[kW]	Pn ₁	Pn ₂
Torque	M	[Nm]	M ₁	M ₂
Nominal torque	Mn	[Nm]		Mn ₂
Requested torque	Mr	[Nm]	Mr ₁	Mr ₂
Speed	n	[rpm]	n ₁	n ₂
Force	F	[N]		
Radial load	Fr	[N]	Fr ₁	Fr ₂
Axial load	Fa	[N]	Fa ₁	Fa ₂
Reduction ratio	i			
Dynamic efficiency	η_d			
Service factor	f.s.			
Static	s			
Dynamic	d			
Calculated	c			
Maximum	max			
Minimum	min			
Moment of inertia	J	[kgm ²]	J ₁	
Ambient temperature	T _{amb}	[°C]		
Dimension		[mm]		

1.1.2 Formulas

REDUCER		
Starting or stopping time	$t = v / a$	[s]
Velocity in rotary motion	$v = \pi * d * n / 60$ $v = \omega * r$	[m/s]
Speed velocity Angular velocity	$n = 60 * v / (\pi * d)$ $\omega = v / r$	[rpm] [rad/s]
Acceleration or deceleration according to a starting / stopping time	$a = v / t$	[m/s ²]
Angular acceleration	$\alpha = n / (9,55 * t)$ $\alpha = \omega / t$	[rad/s ²]
Starting or stopping distance (according to acceleration / deceleration or angular velocity)	$s = a * t^2 / 2$ $s = v * t / 2$	[m]
Horizontal translation force	$F = \mu * m * g$	[N]
Vertical translation force (lifting)	$F = m * g$	
Inclined plane translation force	$F = m * g (\mu * \cos\beta + \sin\beta)$	
m= mass [kg]; g= gravity acceleration [m/s ²]; μ = friction coefficient; β = angle of inclination		
Moment of inertia	$J = m * v^2 / \omega^2$	[kgm ²]
Torque	$M = F * d / 2$ $M = J * \omega / t$	[Nm]

MOTOR and GEARMOTOR		
Starting time	$t_a = (J_{ext} + J_m) * n_n / 9,55 + (M_{peak} - M_r)$	[s]
Braking time	$t_s = (J_{ext} + J_m) * n_n / 9,55 + (M_{peak} + M_r)$	[s]
Motor rotation angle during starting	$\varphi = n_n * t_a / 19,1$	[rad]
Motor rotation angle during braking	$\varphi = n_n * t_s / 19,1$	[rad]
Power available at the shaft of single phase motor	$P = V * I * \eta * \cos\omega$	[W]
Power available at the shaft of three phase motor	$P = 1,73 * V * I * \eta * \cos\omega$	[W]

RUNNING at 60Hz		
Speed velocity at 60Hz	$n_{60Hz} = 1,2 * n_{50Hz}$	[rpm]
Power at 60Hz	$P_{1\ 60Hz} = P_{1\ 50Hz} * V_{60Hz} / V_{50Hz}$	[kW]
If input voltage at 60 Hz (V_{60Hz}) corresponds to winding voltage at 50 Hz (V_{50Hz}), power doesn't change $P_{1\ 60Hz} = P_{1\ 50Hz}$		
If input voltage at 60 Hz (V_{60Hz}) is 20% higher than winding voltage at 50 Hz (V_{50Hz}), power increases by 20% $P_{1\ 60Hz} = 1,2 P_{1\ 50Hz}$		
Torque at 60Hz	$M_{60Hz} = M_{50Hz} * P_{1\ 60Hz} / (1,2 * P_{1\ 50Hz})$	[Nm]
Service factor at 60Hz	$f.s_{60Hz} = f.s_{50Hz} * 1,175 * P_{1\ 50Hz} / P_{1\ 60Hz}$	-

For correctly selecting a gear reducer or geared motor, several essential pieces of data are required:

- A. The rotational input speed to the gear reducer (n_1) and the rotational output speed (n_2). Through these two values it is possible to calculate the reduction ratio (i) of the gear reducer using the following formula: $i = n_1/n_2$
- B. The torque required by the application (Mr_2).

The geared motor or gear reducer can be selected once this data is known.

This guide helps you to select the right product in just a few steps:

Geared motor selection

1. Determine the application's actual service factor (**s.f.**). This parameter depends on the type of load of the powered machine, the number of starts per hour and the hours of operation (refer to the "Service factor" paragraph).
2. Calculate the input power Pr_1 using the required torque value Mr_2 , the speed n_2 and dynamic efficiency value. $Pr_1 = (Mr_2 * n_2) / (9550 * \eta_d)$. The dynamic efficiency value depends on the type of gear reducer and on the number of gear reduction stages. (To calculate the efficiency value see its page).
3. Consult the geared motor performance tables and identify a normalised power value Pn_1 exceeding the required power Pr_1 , such that: $Pn_1 \geq Pr_1$
4. Once the suitable nominal power has been identified, select the geared motor capable of generating the rotational speed closest to the desired n_2 value and with service factor s.f. greater or equal to that required by the application.

In the geared motor selection tables the combinations include 2-pole, 4-pole and 6-pole motors powered at 50Hz.

Gear reducer selection

1. Determine the application's service factor (**s.f.**) (consult to the "Service factor" paragraph on its page) .
2. Calculate the reduction ratio i from the requested output speed n_2 and from the input speed n_1 . $i = n_1/n_2$
3. Calculate the torque M_{c_2} for selecting the gear reducer through the torque required by the application Mr_2 and the service factor s.f.: $M_{c_2} = Mr_2 * (s.f.)$
4. Consult the Gear Reducer Performance tables looking for the reducer that, with the reduction ratio closer to the calculated one, has a nominal torque Mn_2 so that: $Mn_2 \geq M_{c_2}$

Checks

Once the gear reducer or geared motor has been selected, the following checks should be performed:

A. Thermal power

The gear reducer's thermal power must be equal to or greater than the installed mechanical power, or the power required by the application according to the indications contained in the section (refer to the "Thermal power" paragraph).

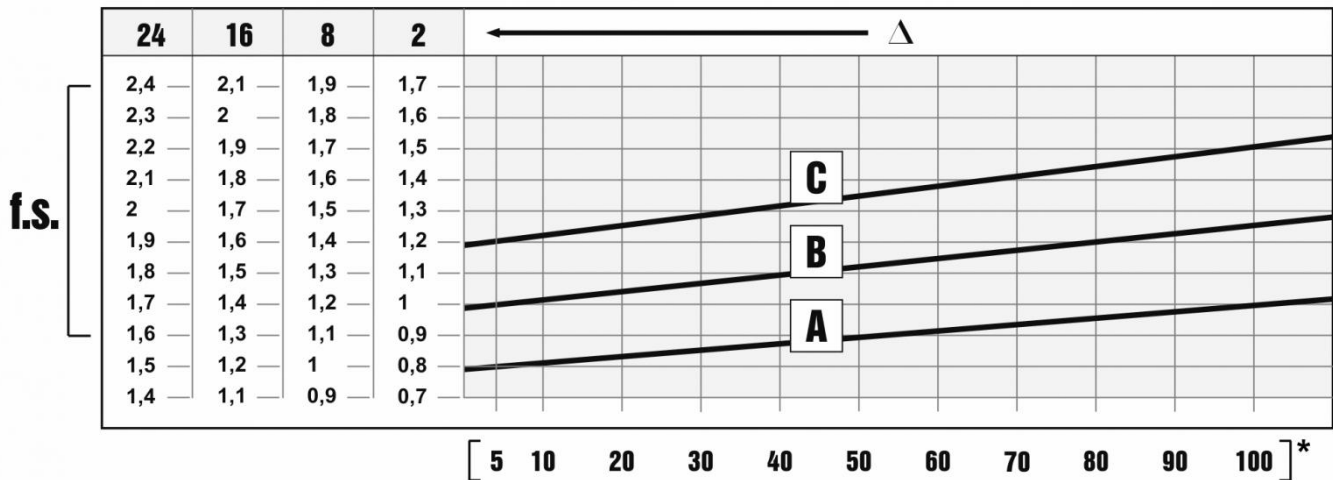
B. Maximum torque

Generally, the maximum torque (peak instantaneous load) that can be applied to the gear reducer must not exceed 200% of the nominal torque Mn_2 (ATEX - M_{2max}).

C. Radial loads

1. Verify that the radial loads acting on the input and/or output shafts are within with the values indicated in the catalogue. If they exceed these values, increase the size of the gear reducer or modify the external load capacity. During the checking phase, it is important to remember that the values indicated in the catalogue refer to loads acting on the mid-point of the shaft protrusion, therefore, if the load is applied to a different position, appropriate formulas must be used to calculate the admissible load in the desired position (refer to the "Radial loads" paragraph).
2. If accessory output shafts are present, make sure that the applied load is compatible with shaft size. If help is needed: contact MOTOVARIO TECHNICAL SERVICE.

D. If an electric motor is going to be fitted to the selected gear reducer, check for its applicability by referring to the configuration table (see paragraph "Motor flange availability"). From IEC 180 motors, verify if necessary to support the motor with feet. In case of need please contact MOTOVARIO TECHNICAL SERVICE.



The service factor (f.s.) depends on the operating conditions the gear reducer is subjected to.

The parameters that need to be taken into consideration to select the most adequate service factor correctly comprise:

- type of load of the operated machine : A - B - C
- length of daily operating time: hours/day (Δ)
- start-up frequency: starts/hour (*)

LOAD:

- **A** - uniform = $f_a \leq 0,3$
- **B** - moderate shocks = $f_a \leq 3$
- **C** - heavy shocks = $f_a \leq 10$

$f_a = J_e/J_m$

- J_e [kgm^2] moment of reduced external inertia at the drive-shaft
- J_m [kgm^2] moment of inertia of motor

If $f_a > 10$ call MOTOVARIO TECHNICAL SERVICE.

- Screw feeders for light materials, fans, assembly lines, conveyor belts for light materials, small mixers, lifts, cleaning machines, fillers, control machines.
- Winding devices, woodworking machine feeders, goods lifts, balancers, threading machines, medium mixers, conveyor belts for heavy materials, winches, sliding doors, fertilizer scrapers, packing machines, concrete mixers, crane mechanisms, milling cutters, folding machines, gear pumps.
- Mixers for heavy materials, shears, presses, centrifuges, rotating supports, winches and lifts for heavy materials, grinding lathes, stone mills, bucket elevators, drilling machines, hammer mills, cam presses, folding machines, turntables, tumbling barrels, vibrators, shredders.

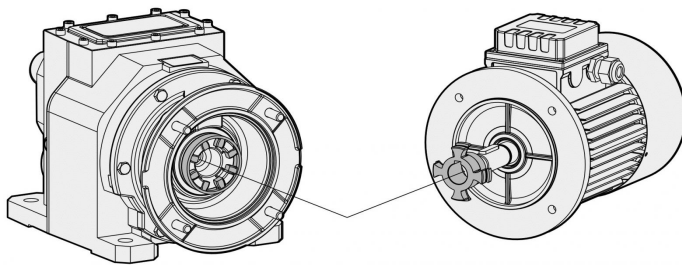
To install the gear reducer it is necessary to note the following recommendations:

- Check the correct direction of rotation of the gear reducer output shaft before fitting the unit to the machine.
- In the case of particularly lengthy periods of storage (4/6 months), if the oil seal is not immersed in the lubricant inside the unit, it is recommended to change it since the rubber could stick to the shaft or may even have lost the elasticity it needs to function properly.
- Whenever possible, protect the gear reducer against solar radiation and bad weather.
- Ensure the motor cools correctly by ensuring good passage of air from the fan side.
- In the case of ambient temperatures $< -5^{\circ}\text{C}$ or $> +40^{\circ}\text{C}$ call MOTOVARIO TECHNICAL SERVICE.
- The various parts (pulleys, gear wheels, couplings, shafts, etc.) must be mounted on the shafts using special threaded holes or other systems that anyhow ensure correct operation without risking damage to the bearings or external parts of the units. Lubricate the surfaces in contact to avoid seizure or oxidation.
- Painting must definitely not go over rubber parts and the holes on the breather plugs, if any.
- For units equipped with oil plugs, replace the closed plug used for shipping with the special breather plug.
- Check the correct level of the lubricant through the indicator, if there is one.
- Starting must take place gradually, without immediately applying the maximum load.
- When there are parts, objects or materials under the motor drive that can be damaged by even limited spillage of oil, special protection should be fitted.

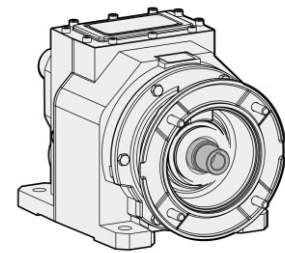
Assembling motor on pam flange

When the unit is supplied without motor, it is necessary to follow these recommendation to ensure the correct assembly of the electric motor. Check that the tolerances for the motor shaft and flange correspond to the "standard". Carefully clean the shaft, spigot and surfaces of the flange removing traces of paint and dirt, and confirm the key is fitted correctly. Fit the half coupling/sleeve to the motor shaft (see picture) taking care to ensure the motor shaft and bearings are not damaged by avoiding excessive force and where necessary using assembly equipment. Place the couplings elastic element onto the motor half coupling and position the motor up to the gear unit ensuring the coupling element is aligned with the driven half coupling. Complete the assembly using the fixing bolts. Key-ways with tightened tolerances.

Flexible joint



PAM Sleeve



Motovario products are supplied with the following surface treatment features:

Die-cast aluminium alloy cases for gears

Die-cast materials undergo the following surface cleaning operations:

- De-burring by means of a mechanically operated shearing system.
- Accurate shot-peening.
- Painting.
- Washing and passivation.

Grey-coloured cast-iron cases for gears

- Die-cast materials are always painted.

Grey-coloured cast-iron inspection cover: The gear reducer H... series with 2, 3 stages sizes 125, 140 are supplied with grey-coloured cast-iron closing cover and a metal nameplate printed.



Painting specifications:

- Orange-peel blue epoxy-polyester RAL 5010. Polyester resin based heat-hardening powders, altered with epoxy resins.

Mechanical properties: Tests carried out onto degreased Unichim white lattens (film thickness: 60 microns) comply with the following specifications: adherence (ISO2409).

Heat resistance: 24 HOURS AT 150°C.

Corrosion strength: ASTM B 117/97 salt fog from 100 to 500 hours depending on the support's preliminary treatment.

Performance:

- Loading capacity in accordance with DIN 3990, ISO 6336, AGMA 2101, ISO 10300, DIN 3991, ISO 281, DIN 743.

Dynamic η :

- The efficiency is the ratio between the output power P_2 and the power absorbed by the gear reducer P_1 : $\eta = P_2/P_1$.

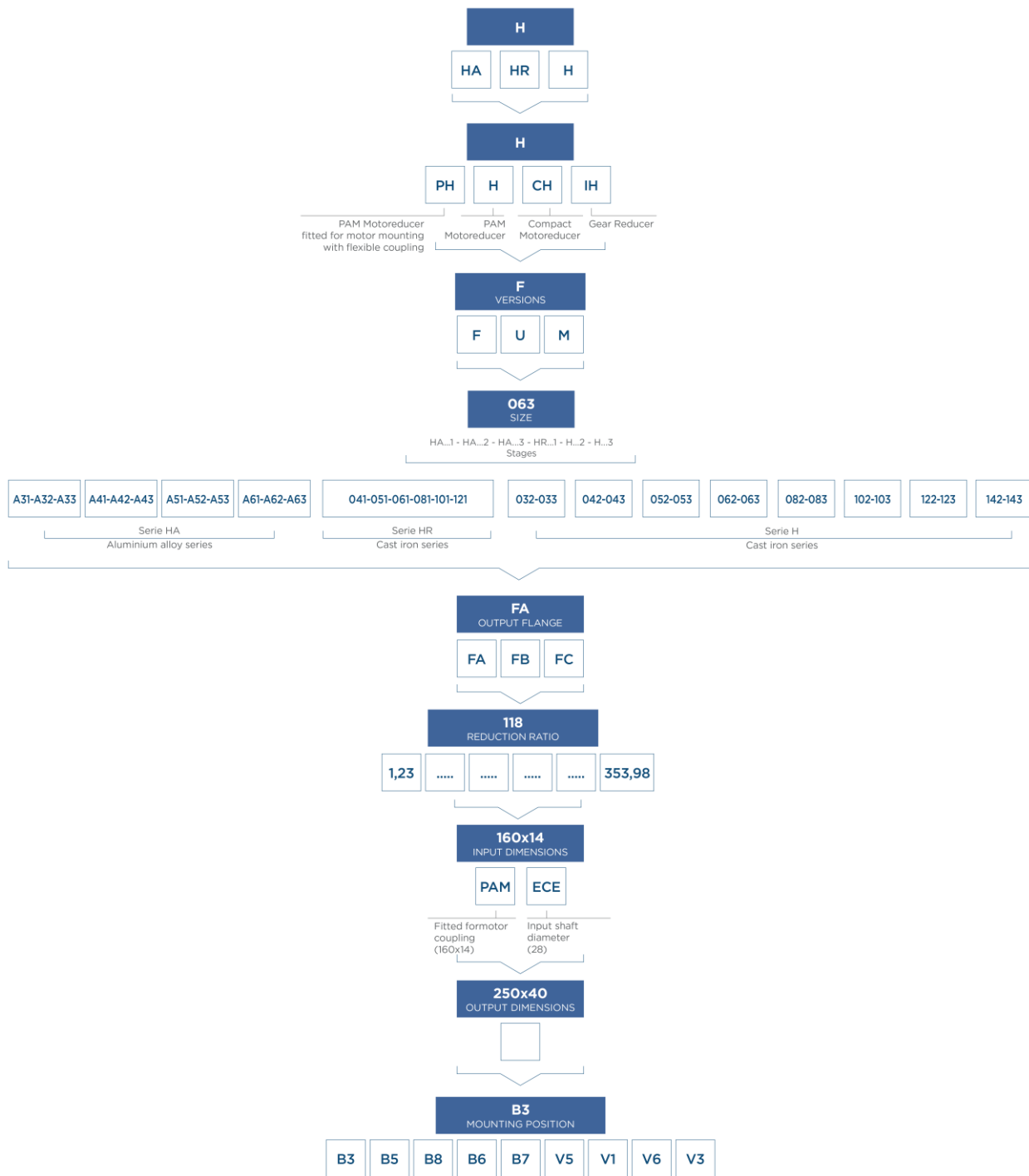
H/HA-range helical gear reducers have an average value equal to:

H..1 stages = 0,97

H..2 stages = 0,96

H..3 stages = 0,94

2.2.1 Designation

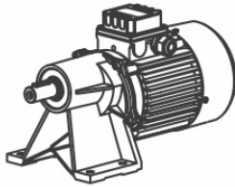


2.2.2 Versions

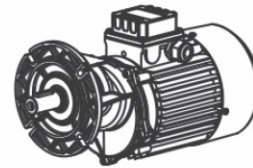
A30 - A40 - A50 - A60

SINGLE STAGE

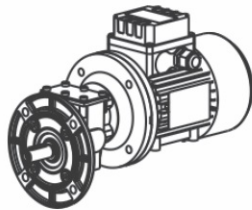
CASING WITH FOOT



F CASING WITH FLANGE

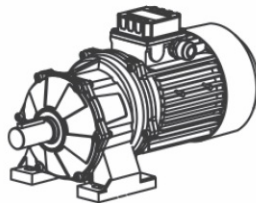


A31 CASING WITH FLANGE

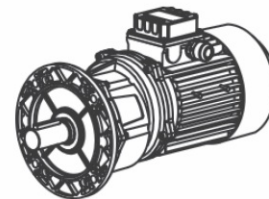


DOUBLE AND TRIPLE STAGE

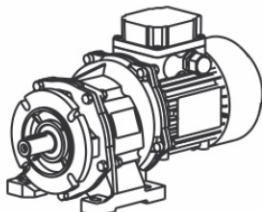
CASING WITH FOOT



F CASING WITH FLANGE



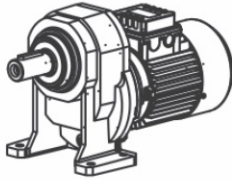
U CASING UNIVERSAL



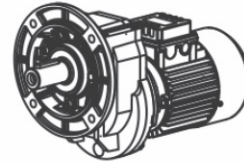
030 - 040 - 050 - 060 - 080 - 100 - 120 - 140

SINGLE STAGE

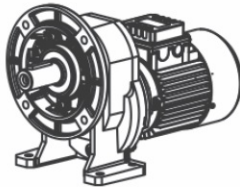
CASING WITH FOOT



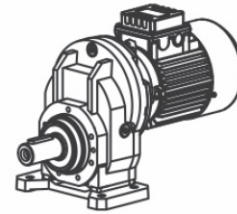
F CASING WITH FLANGE



U CASING UNIVERSAL

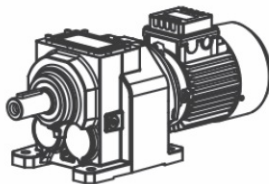


M CASING MONO

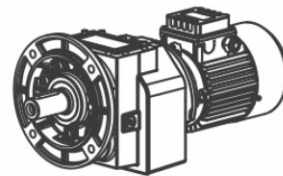


DOUBLE AND TRIPLE STAGE

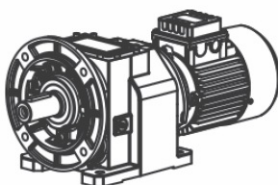
CASING WITH FOOT



F CASING WITH FLANGE

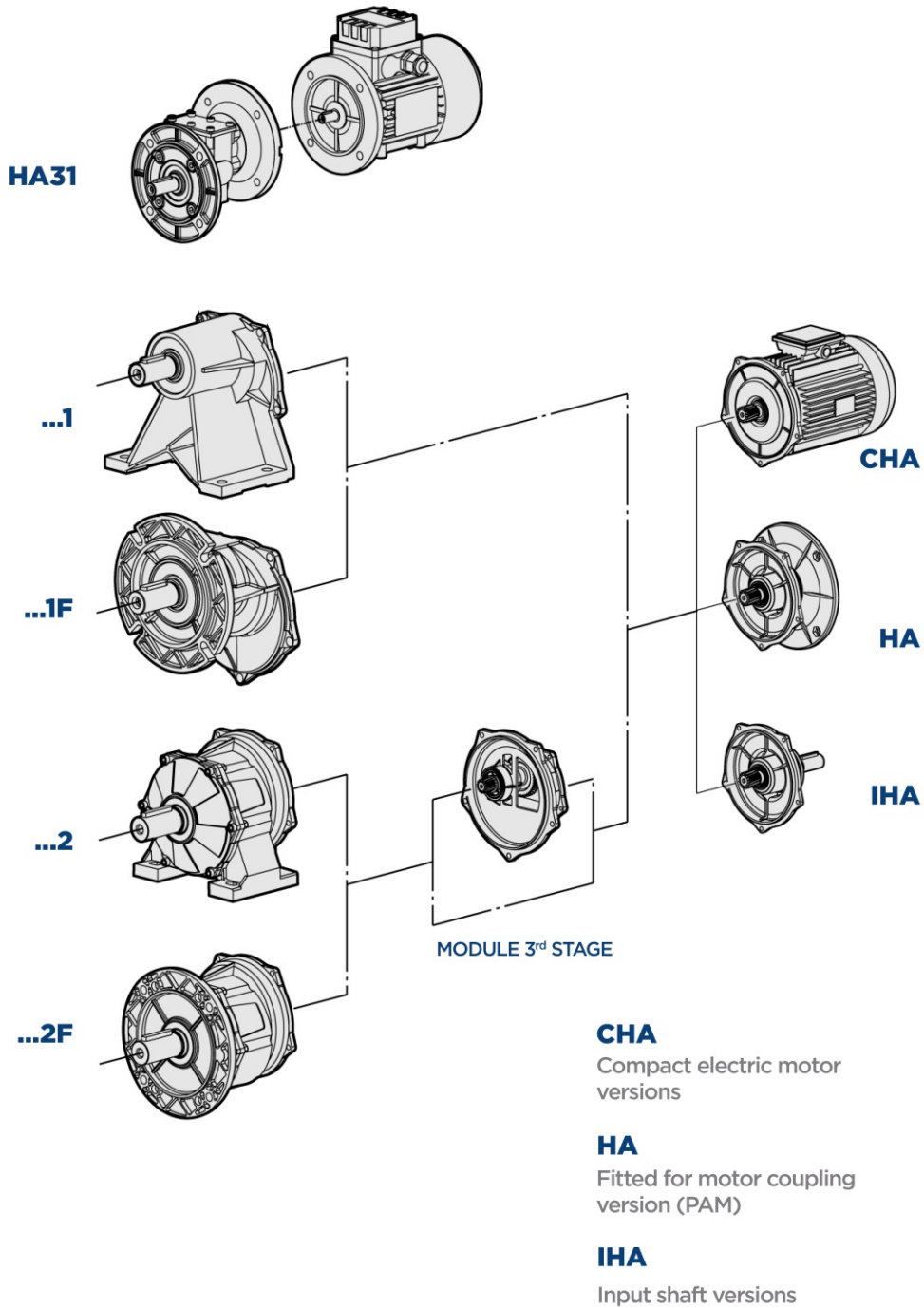


U CASING UNIVERSAL

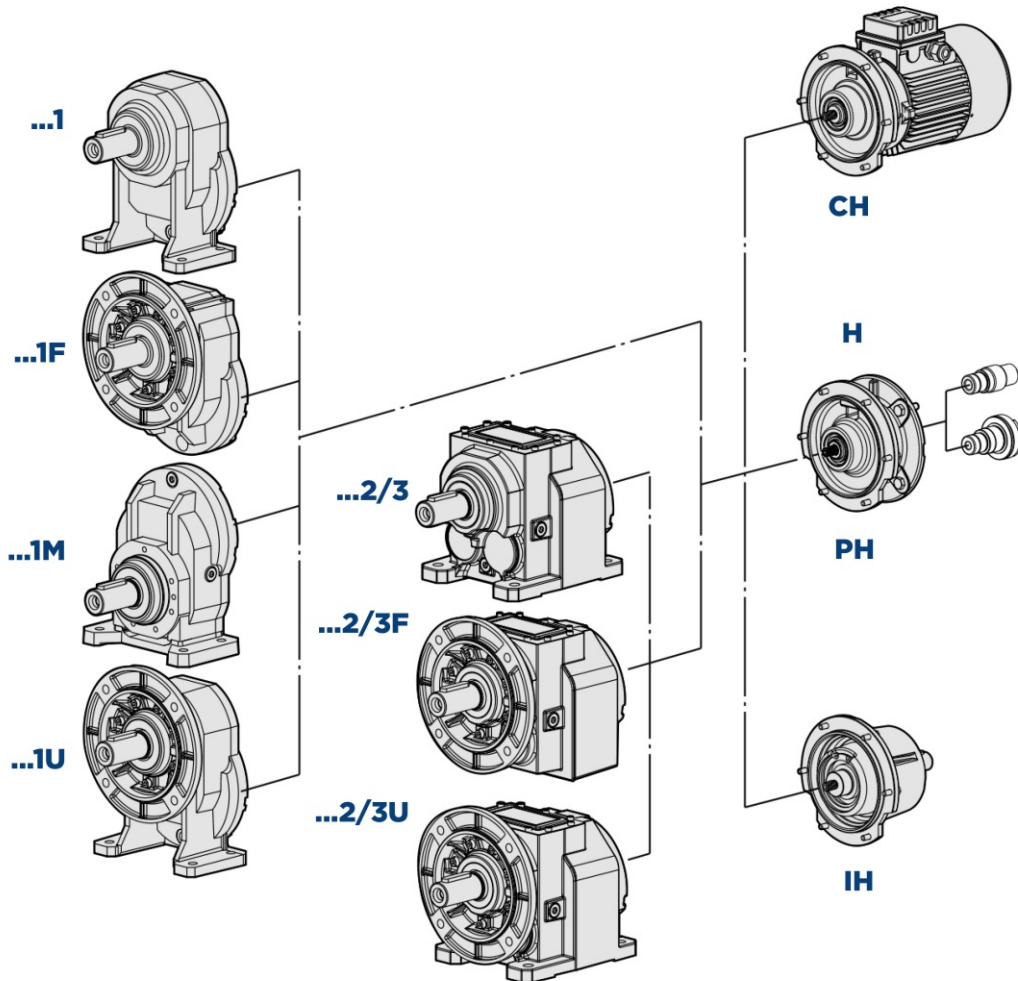


2.2.3 Modularity

HA ALUMINIUM ALLOY SERIES



H GREY CAST IRON SERIES



CH
Compact electric motor versions

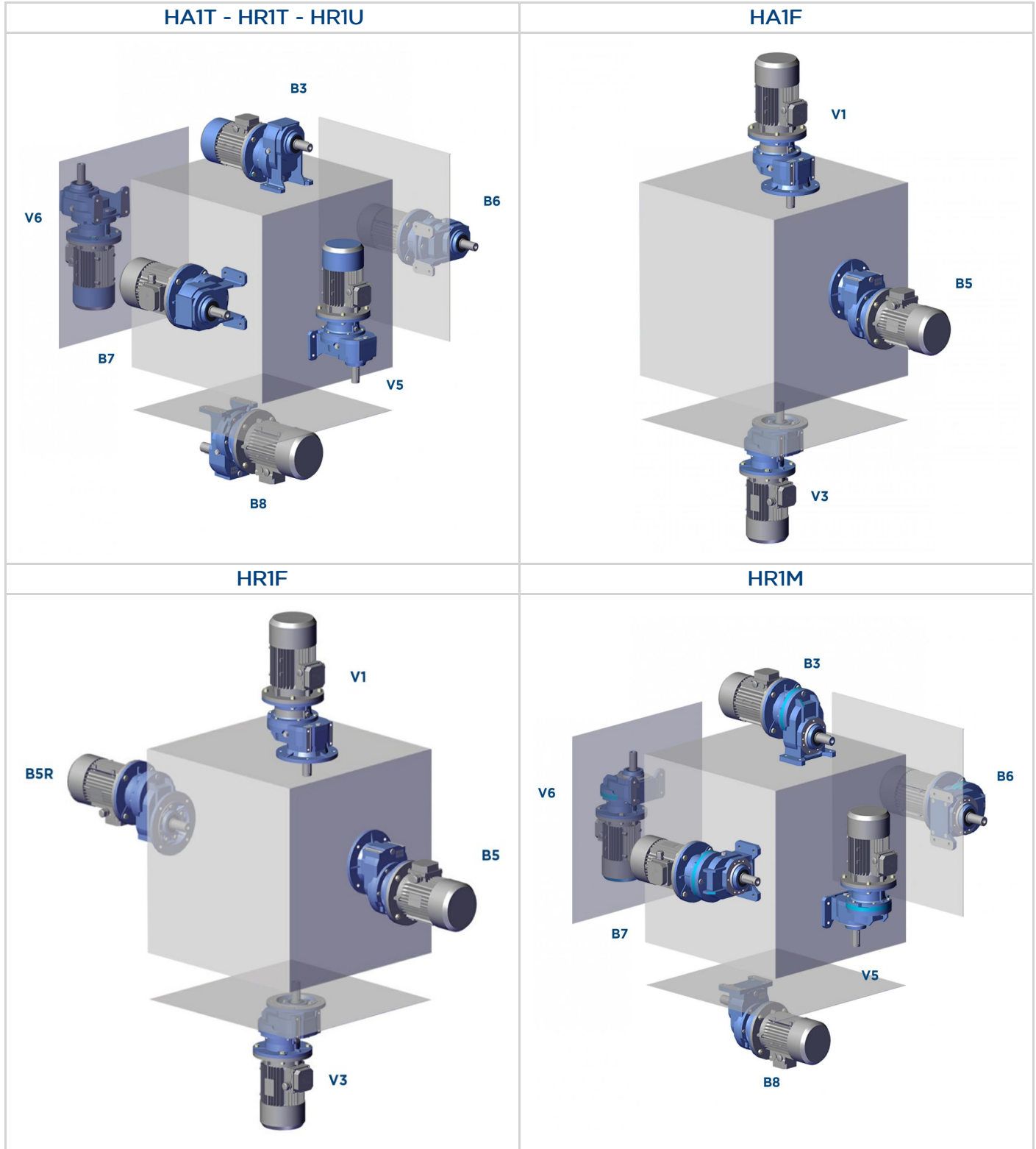
H
Fitted for motor coupling version (PAM)

PH
Fitted for motor mounting with flexible coupling

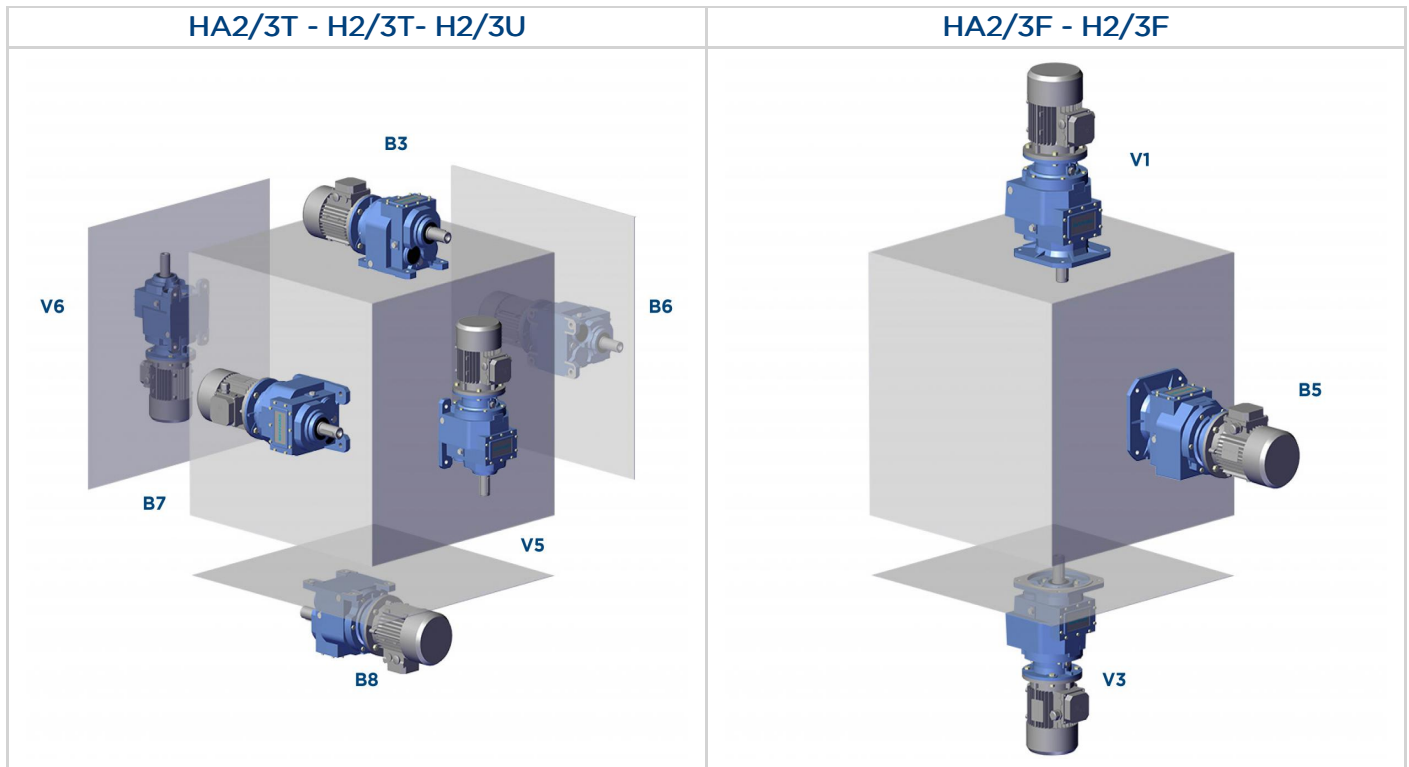
IH
Input shaft versions

2.3.1 Mounting positions

The mounting position of the gear unit identifies its space orientation. B3 mounting position, as from a technical point of view, ensures lower oil splash, better lubrication and less heating.

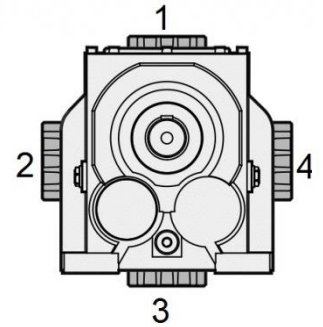
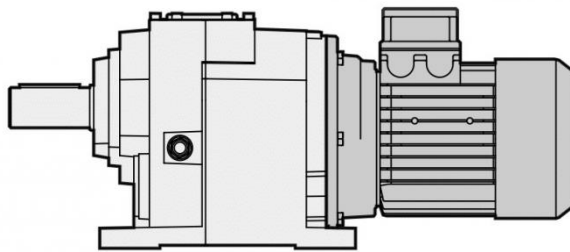
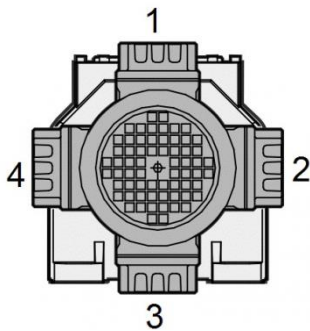


2.3 MOUNTING POSITIONS



2.3.2 Position of terminal box

Unless otherwise specified when ordering, the gear reducer is supplied with terminal box in position 1.



2.4.1 Information

The scheme below indicates the nominal thermal power capacity Pth [kW] according to the following conditions:

- mounting position B3
- continuous operation at input speed $\leq 1,500$ rpm
- environment temperature $T_{amb}=25^{\circ}\text{C}$
- sea level altitude
- air speed around the gear reducer $\geq 1\text{m/s}$
- absence of external radial and/or axial loads

n ₁ = 1500rpm					
	Pth [kW]		Pth [kW]		Pth [kW]
HA31	/	HR041	6	H032	5
HA41	5	HR051	8,5	H042	7
HA51	7	HR061	13,5	H052	9
HA61	15	HR081	27,2	H062	15,5
HA32	5	HR101	51,5	H082	24
HA42	6,5	HR121	67,5	H102	30
HA52	11			H122	36
HA62	15			H142	49

A correct lubrication and a proper running condition of the gearbox are guaranteed only applying an input power not exceeding Pth (at the above reference conditions)(T oil max=95°C).

NOTE: Normally, three stages gearboxes do not require thermal power verification because the thermal rating usually exceed the mechanical one.

2.4.2 Verification

Application check

Except for continuous operating times below two hours and successive pauses capable of bringing the gear reducer back to ambient temperature, for each application it is peremptory to verify the gear reducer's thermal limit according to the following formula: $P_1 < P_{th} * F_c * F_v * F_a$, where:

- P_1 = input power to the gear reducer [kW]
- P_{th} = thermal power at the reference conditions [kW] (see above table)
- F_c = ambient and operating temperature correction factor
- F_v = ventilation correction factor
- F_a = altitude correction factor

The correction factors refer to different operating conditions compared to the reference conditions, and are provided by the following ISO14179 tables:

Ambient temperature °C	F _c	Duty per hour of operation %				
		100	80	70	40	20
10	1,15	1,21	1,32	1,55	2,07	
18	1,07	1,12	1,23	1,44	1,93	
25	1,00	1,05	1,15	1,35	1,80	
30	0,93	0,98	1,07	1,26	1,67	
40	0,83	0,87	0,95	1,12	1,49	
43	0,75	0,79	0,86	1,01	1,35	
50	0,67	0,70	0,77	0,90	1,21	

Altitude (m)	F _a
0*	1
750	0,95
1500	0,9
2250	0,85
3000	0,81

Ventilation correction factor	F _v
Stagnant air (<0,5 m/s)	0.75
Indoor installation with slight ventilation	1
Indoor installation with good ventilation (>1,4 m/s)	1.4
Installazione all'aperto (>3,7 m/s)	1.9

*Sea level

In case of operation at input speeds exceeding 2000 rpm, or ambient temperatures greater than 40°C, it is advisable to contact our technical department.

2.5.1 Critical applications

H	A31	A30	A40	A50	A60
V5 - V1: 1500 < n1 < 3000	✓	✓	✓	✓	✓
n1 > 3000	B	B	B	B	B
V3 - V6	B	B	B	B	B

H	030	040	050	060	080	100	125	140
V5 - V1: 1500 < n1 < 3000	✓	✓	✓	✓	✓	✓	B	B
n1 > 3000	B	B	B	B	B	B	A	A
V3 - V6	B	B	B	B	B	B	B	B

✓ Verified application

A Application not recommended

B Check the application and/or call MOTOVARIO TECHNICAL SERVICE.

2.5.2 Information

The performance given in the catalogue correspond to mounting position B3 or similar, when the first stage is not entirely immersed in oil. For other mounting positions and/or particular input speeds, refer to the tables that highlight different critical situations for each size of gear reducer. It is also necessary to take due consideration of and carefully assess the following applications by calling MOTOVARIO TECHNICAL SERVICE:

- To avoid the use as multiplier.
- Use in services that could be hazardous for people if the gear reducer fails.
- Applications with especially high inertia.
- Use as a lifting winch.
- Applications with high dynamic strain on the case of the gear reducer.
- In places with T_{amb} under -5°C or over 40°C .
- Use in chemically aggressive environments.
- Use in a salty environment.
- Mounting positions not envisaged in the catalogue.
- Use in radioactive environments.
- Use in environments pressures other than atmospheric pressure.

Avoid applications where even partial immersion of the reducer is required.

In the presence of overloading due to full load, braking, shocks or other static and dynamic causes, please verify that the peak torque is less than $2 \cdot M_{n2}$.

2.6.1 HA Motor flange availability

B10 = Compact electric motor versions.

These tables report all possible dimensions. Please verify service factor.

	i	063	071	080	090	100	112
CH A32	5,38 ÷ 30,55	B10	B10	B10			
CH A32	35,44 ÷ 60,67	B10	B10				
CH A33	51,32 ÷ 166,61	B10	B10				
CH A33	193,3 ÷ 347,29	B10	B10	B10			
CH A41	1,45 ÷ 5,45	B10	B10	B10			
CH A41	7,88 ÷ 10,83	B10	B10				
CH A42	5,38 ÷ 30,55	B10	B10	B10	B10		
CH A42	35,44 ÷ 60,67	B10	B10				
CH A43	51,32 ÷ 166,61	B10	B10	B10	B10		
CH A43	193,3 ÷ 240,55	B10	B10				
CH A51	1,45 ÷ 5,45	B10	B10	B10	B10		
CH A51	7,88 ÷ 10,83	B10	B10				
CH A52	5,14 ÷ 25,43			B10	B10	B10	B10
CH A52	29,89 ÷ 61,87			B10	B10		
CH A53	49,8 ÷ 163,05	B10	B10	B10	B10		
CH A53	200,27 ÷ 353,98	B10	B10				
CH A61	1,33 ÷ 4,38			B10	B10	B10	B10
CH A61	7,75 ÷ 10,67			B10	B10		
CH A62	5,14 ÷ 25,43			B10	B10	B10	B10
CH A62	29,89 ÷ 61,87			B10	B10		
CH A63	49,8 ÷ 163,05	B10	B10	B10	B10		
CH A63	200,27 ÷ 353,98	B10	B10				

	i	063	071	080	090	100	112
H A31	2,55 ÷ 4,75	B5	B5	B5			
H A31	5,1 ÷ 7,88	B5	B5				
H A31	10,83	B5					
H A32	5,38 ÷ 30,55	B5	B5-B14	B5-B14			
H A32	35,44 ÷ 60,67	B5	B5-B14				
H A33	51,32 ÷ 166,61	B5	B5-B14				
H A33	193,3 ÷ 347,29	B5	B5-B14	B5-B14			
H A41	1,45 ÷ 5,45	B5	B5-B14	B5-B14			
H A41	7,88 ÷ 10,83	B5	B5-B14				
H A42	5,38 ÷ 30,55	B5	B5-B14	B5-B14	B5-B14		
H A42	35,44 ÷ 60,67	B5	B5-B14				
H A43	51,32 ÷ 166,61	B5	B5-B14	B5-B14	B5-B14		
H A43	193,3 ÷ 240,55	B5	B5-B14				
H A51	1,45 ÷ 5,45	B5	B5-B14	B5-B14	B5-B14		
H A51	7,88 ÷ 10,83	B5	B5-B14				
H A52	5,14 ÷ 25,43			B5-B14	B5-B14	B5-B14	B5-B14
H A52	29,89 ÷ 61,87			B5-B14	B5-B14		
H A53	49,8 ÷ 163,05	B5	B5-B14	B5-B14	B5-B14		
H A53	200,27 ÷ 353,98	B5	B5-B14				
H A61	1,33 ÷ 4,38			B5-B14	B5-B14	B5-B14	B5-B14
H A61	7,75 ÷ 10,67			B5-B14	B5-B14		
H A62	5,14 ÷ 25,43			B5-B14	B5-B14	B5-B14	B5-B14
H A62	29,89 ÷ 61,87			B5-B14	B5-B14		
H A63	49,8 ÷ 163,05	B5	B5-B14	B5-B14	B5-B14		
H A63	200,27 ÷ 353,98	B5	B5-B14				

2.6.2 H Motor flange availability

B11 = Compact electric motor versions.

These tables report all possible dimensions. Please verify service factor.

*For motor size 063 the PH version does not exist.

CH - H - PH 032					
i	071	080	090	100	112
4,70	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
6,23	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
7,76	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
8,87	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
10,14	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
11,76	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
13,72	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
14,66	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
16,77	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
18,20	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
19,90	B5-B11	B5-B11	B5-B11		
22,68	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
23,83	B5-B11	B5-B11	B5-B11		
26,39	B5-B11	B5-B11	B5-B11		
29,70	B5-B11	B5-B11	B5-B11		
32,89	B5-B11	B5-B11	B5-B11		
37,92	B5-B11	B5-B11	B5-B11		
41,40	B5-B11	B5-B11	B5-B11		
47,25	B5-B11	B5-B11	B5-B11		

CH - H - PH 033				
i	*063	071	080	090
53,59	B5-B11	B5-B11	B5-B11	B5-B11
66,78	B5-B11	B5-B11	B5-B11	B5-B11
74,84	B5-B11	B5-B11	B5-B11	B5-B11
99,27	B5-B11	B5-B11	B5-B11	B5-B11
108,05	B5-B11	B5-B11		
123,71	B5-B11	B5-B11	B5-B11	B5-B11
143,33	B5-B11	B5-B11		
178,61	B5-B11	B5-B11		
197,17	B5-B11	B5-B11		
245,70	B5-B11	B5-B11		

CHR - HR - PHR 041			
i	071	080	090
1,44	B5-B11	B5-B11	B5-B11
2,00	B5-B11	B5-B11	B5-B11
2,55	B5-B11	B5-B11	B5-B11
2,71	B5-B11	B5-B11	B5-B11
3,11	B5-B11	B5-B11	B5-B11
3,59	B5-B11	B5-B11	B5-B11
4,20	B5-B11	B5-B11	B5-B11
5,00	B5-B11	B5-B11	B5-B11
5,50	B5-B11	B5-B11	B5-B11
6,09	B5-B11	B5-B11	B5-B11
7,67	B5-B11	B5-B11	B5-B11
8,75	B5-B11	B5-B11	B5-B11

CH - H - PH 042					
i	071	080	090	100	112
5,46	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
7,19	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
8,91	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
10,31	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
11,80	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
13,57	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
15,96	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
19,00	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
21,00	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
23,15	B5-B11	B5-B11	B5-B11		
26,04	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
27,50	B5-B11	B5-B11	B5-B11		
30,45	B5-B11	B5-B11	B5-B11		
34,10	B5-B11	B5-B11	B5-B11		
37,76	B5-B11	B5-B11	B5-B11		
43,75	B5-B11	B5-B11	B5-B11		
47,53	B5-B11	B5-B11	B5-B11		
54,25	B5-B11	B5-B11	B5-B11		

CH - H - PH 043				
i	*063	071	080	090
61,83	B5-B11	B5-B11	B5-B11	B5-B11
76,67	B5-B11	B5-B11	B5-B11	B5-B11
87,05	B5-B11	B5-B11	B5-B11	B5-B11
114,55	B5-B11	B5-B11	B5-B11	B5-B11
125,69	B5-B11	B5-B11		
142,04	B5-B11	B5-B11	B5-B11	B5-B11
165,38	B5-B11	B5-B11		
205,07	B5-B11	B5-B11		
227,50	B5-B11	B5-B11		
282,10	B5-B11	B5-B11		

2.6 MOTOR FLANGE AVAILABILITY

CHR - HR - PHR 051					
i	071	080	090	100	112
1,27		B5-B11	B5-B11	B5-B11	B5-B11
1,42		B5-B11	B5-B11	B5-B11	B5-B11
2,13		B5-B11	B5-B11	B5-B11	B5-B11
2,57	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
3,17	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
3,69	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
4,00	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
4,77	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
5,25	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
5,82	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
7,33	B5-B11	B5-B11	B5-B11		
8,38	B5-B11	B5-B11	B5-B11		

CH - H - PH 052					
i	071	080	090	100	112
5,73		B5-B11	B5-B11	B5-B11	B5-B11
6,89		B5-B11	B5-B11	B5-B11	B5-B11
8,53		B5-B11	B5-B11	B5-B11	B5-B11
9,56		B5-B11	B5-B11	B5-B11	B5-B11
11,51		B5-B11	B5-B11	B5-B11	B5-B11
14,24		B5-B11	B5-B11	B5-B11	B5-B11
16,59	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
18,00	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
19,97	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
21,67	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
24,71	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
26,18	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
28,44	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
31,52	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
33,00	B5-B11	B5-B11	B5-B11		
38,98	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
45,36	B5-B11	B5-B11	B5-B11		
49,13	B5-B11	B5-B11	B5-B11		
56,11	B5-B11	B5-B11	B5-B11		

CH - H - PH 053				
i	*063	071	080	090
58,81	B5-B11	B5-B11	B5-B11	B5-B11
72,75	B5-B11	B5-B11	B5-B11	B5-B11
90,51	B5-B11	B5-B11	B5-B11	B5-B11
108,95	B5-B11	B5-B11	B5-B11	B5-B11
134,76	B5-B11	B5-B11	B5-B11	B5-B11
157,29	B5-B11	B5-B11		
194,56	B5-B11	B5-B11		
216,38	B5-B11	B5-B11		
267,65	B5-B11	B5-B11		

CHR - HR - PHR 061				
i	080	090	100	112
1,34	B5-B11	B5-B11	B5-B11	B5-B11
2,13	B5-B11	B5-B11	B5-B11	B5-B11
2,57	B5-B11	B5-B11	B5-B11	B5-B11
3,17	B5-B11	B5-B11	B5-B11	B5-B11
3,69	B5-B11	B5-B11	B5-B11	B5-B11
4,00	B5-B11	B5-B11	B5-B11	B5-B11
4,77	B5-B11	B5-B11	B5-B11	B5-B11
5,25	B5-B11	B5-B11	B5-B11	B5-B11
5,82	B5-B11	B5-B11	B5-B11	B5-B11
7,33	B5-B11	B5-B11	B5-B11	B5-B11
8,38	B5-B11	B5-B11	B5-B11	B5-B11

CH - H - PH 062					
i	080	090	100	112	132
5,38	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
5,93	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
7,39	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
8,50	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
9,39	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
11,69	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
12,67	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
14,75	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
16,29	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
17,67	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
20,28	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
23,27	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
25,70	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
29,33	B5-B11	B5-B11	B5-B11	B5-B11	
32,00	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
36,99	B5-B11	B5-B11	B5-B11	B5-B11	
40,33	B5-B11	B5-B11	B5-B11	B5-B11	
46,06	B5-B11	B5-B11	B5-B11	B5-B11	

CH - H - PH 063					
i	071	080	090	100	112
49,45		B5-B11	B5-B11	B5-B11	B5-B11
54,61		B5-B11	B5-B11	B5-B11	B5-B11
68,00		B5-B11	B5-B11	B5-B11	B5-B11
85,82	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
94,76	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
118,00	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
135,40	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
149,51	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
170,67	B5-B11	B5-B11	B5-B11		
186,18	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
215,21	B5-B11	B5-B11	B5-B11		
234,67	B5-B11	B5-B11	B5-B11		
268,00	B5-B11	B5-B11	B5-B11		

2.6 MOTOR FLANGE AVAILABILITY

CHR - HR - PHR 081					
i	080	090	100	112	132
1,30					B5-B11
1,43					B5-B11
1,93					B5-B11
2,54			B5-B11	B5-B11	B5-B11
3,25			B5-B11	B5-B11	B5-B11
3,72			B5-B11	B5-B11	B5-B11
4,00			B5-B11	B5-B11	B5-B11
4,67			B5-B11	B5-B11	B5-B11
5,54	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
6,08	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
7,50	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
8,44	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11

CH - H - PH 082						
i	080	090	100	112	132	160
5,39					B5-B11	B5
5,95					B5-B11	B5
7,39					B5-B11	B5
8,02					B5-B11	B5
8,85					B5-B11	B5
11,01					B5-B11	B5
13,50			B5-B11	B5-B11	B5-B11	B5
14,90			B5-B11	B5-B11	B5-B11	B5
16,60			B5-B11	B5-B11	B5-B11	B5
18,53			B5-B11	B5-B11	B5-B11	B5
19,38			B5-B11	B5-B11	B5-B11	B5
21,39			B5-B11	B5-B11	B5-B11	B5
22,80			B5-B11	B5-B11	B5-B11	B5
26,60			B5-B11	B5-B11	B5-B11	B5
27,88	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11	
31,15	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11	
34,38	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11	
38,70	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11	
42,75	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11	
48,13	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11	

CH - H - PH 083					
i	080	090	100	112	132
56,53	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
71,48	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
78,87	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
85,60	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
98,09	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
112,78	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
124,44	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
142,15	B5-B11	B5-B11	B5-B11	B5-B11	
154,76	B5-B11	B5-B11	B5-B11	B5-B11	B5-B11
162,35	B5-B11	B5-B11			
179,13	B5-B11	B5-B11			
195,07	B5-B11	B5-B11			
222,78	B5-B11	B5-B11			

CHR - HR - PHR 101					
i	100	112	132	160	180
1,29			B5-B11	B5	B5
1,41			B5-B11	B5	B5
2,03			B5-B11	B5	B5
2,48			B5-B11	B5	B5
3,27	B5-B11	B5-B11	B5-B11	B5	B5
3,70	B5-B11	B5-B11	B5-B11	B5	B5
4,22			B5-B11	B5	B5
4,88	B5-B11	B5-B11	B5-B11	B5	B5
5,27	B5-B11	B5-B11	B5-B11	B5	B5
6,23	B5-B11	B5-B11	B5-B11	B5	
7,55	B5-B11	B5-B11	B5-B11	B5	
8,40	B5-B11	B5-B11	B5-B11	B5	

CH - H - PH 102					
i	100	112	132	160	180
5,26			B5-B11	B5	B5
6,36			B5-B11	B5	B5
7,05			B5-B11	B5	B5
8,27			B5-B11	B5	B5
9,99			B5-B11	B5	B5
11,09			B5-B11	B5	B5
13,32	B5-B11	B5-B11	B5-B11	B5	B5
16,09	B5-B11	B5-B11	B5-B11	B5	B5
17,85	B5-B11	B5-B11	B5-B11	B5	B5
19,80	B5-B11	B5-B11	B5-B11	B5	B5
21,44	B5-B11	B5-B11	B5-B11	B5	B5
24,00	B5-B11	B5-B11	B5-B11	B5	B5
25,89	B5-B11	B5-B11	B5-B11	B5	B5
28,73	B5-B11	B5-B11	B5-B11	B5	B5
30,70	B5-B11	B5-B11	B5-B11	B5	
34,20	B5-B11	B5-B11	B5-B11	B5	
38,45	B5-B11	B5-B11	B5-B11		
41,30	B5-B11	B5-B11	B5-B11	B5	
45,82	B5-B11	B5-B11	B5-B11	B5	
51,52	B5-B11	B5-B11	B5-B11		

CH - H - PH 103					
i	090	100	112	132	160
55,47				B5-B11	B5
69,69		B5-B11	B5-B11	B5-B11	B5
79,80		B5-B11	B5-B11	B5-B11	B5
84,16		B5-B11	B5-B11	B5-B11	B5
93,36		B5-B11	B5-B11	B5-B11	B5
100,07		B5-B11	B5-B11	B5-B11	B5
120,84		B5-B11	B5-B11	B5-B11	B5
134,06		B5-B11	B5-B11	B5-B11	B5
143,40	B5-B11	B5-B11	B5-B11	B5-B11	
160,82	B5-B11	B5-B11	B5-B11	B5-B11	
181,07	B5-B11	B5-B11	B5-B11	B5-B11	
194,21	B5-B11	B5-B11	B5-B11	B5-B11	
215,45	B5-B11	B5-B11	B5-B11	B5-B11	
242,59	B5-B11	B5-B11	B5-B11	B5-B11	

2.6 MOTOR FLANGE AVAILABILITY

CHR - HR - PHR 121				
i	132	160	180	200
1,23		B5	B5	B5
1,42		B5	B5	B5
1,81		B5	B5	B5
2,00	B5-B11	B5	B5	B5
2,48	B5-B11	B5	B5	B5
2,95	B5-B11	B5	B5	B5
3,14	B5-B11	B5	B5	B5
3,58	B5-B11	B5	B5	B5
4,12	B5-B11	B5	B5	B5
4,80	B5-B11	B5	B5	B5
5,21	B5-B11	B5	B5	
6,25	B5-B11	B5	B5	
7,70	B5-B11	B5	B5	

CH - H - PH 122				
i	132	160	180	200
5,27		B5	B5	B5
5,78		B5	B5	B5
7,05		B5	B5	B5
7,74		B5	B5	B5
8,48		B5	B5	B5
10,35		B5	B5	B5
12,66	B5-B11	B5	B5	B5
13,86	B5-B11	B5	B5	B5
16,92	B5-B11	B5	B5	B5
19,30	B5-B11	B5	B5	B5
20,57	B5-B11	B5	B5	B5
22,52	B5-B11	B5	B5	B5
24,47	B5-B11	B5	B5	
27,49	B5-B11	B5	B5	B5
29,86	B5-B11	B5	B5	
33,00	B5-B11	B5	B5	
36,13	B5-B11	B5	B5	
44,10	B5-B11	B5	B5	

CH - H - PH 123						
i	100	112	132	160	180	200
45,77			B5-B11	B5	B5	B5
55,87			B5-B11	B5	B5	B5
67,32	B5-B11	B5-B11	B5-B11	B5	B5	B5
73,71	B5-B11	B5-B11	B5-B11	B5	B5	B5
83,30	B5-B11	B5-B11	B5-B11	B5	B5	B5
89,97	B5-B11	B5-B11	B5-B11	B5	B5	B5
100,30	B5-B11	B5-B11	B5-B11	B5	B5	B5
108,34	B5-B11	B5-B11	B5-B11	B5	B5	B5
118,62	B5-B11	B5-B11	B5-B11	B5	B5	B5
128,18	B5-B11	B5-B11	B5-B11	B5	B5	
144,79	B5-B11	B5-B11	B5-B11	B5	B5	B5
155,22	B5-B11	B5-B11	B5-B11	B5	B5	
172,80	B5-B11	B5-B11	B5-B11	B5	B5	
189,19	B5-B11	B5-B11	B5-B11	B5	B5	
207,40	B5-B11	B5-B11	B5-B11	B5	B5	
230,92	B5-B11	B5-B11	B5-B11	B5	B5	
259,60	B5-B11	B5-B11	B5-B11			

CH - H - PH 142				
i	160	180	200	225
5,27	B5	B5	B5	B5
6,36	B5	B5	B5	B5
7,04	B5	B5	B5	B5
7,84	B5	B5	B5	B5
9,45	B5	B5	B5	B5
10,47	B5	B5	B5	B5
13,07	B5	B5	B5	B5
15,75	B5	B5	B5	B5
17,45	B5	B5	B5	B5
20,04	B5	B5	B5	B5
24,15	B5	B5	B5	B5
26,76	B5	B5	B5	B5
32,24	B5	B5	B5	B5
38,85	B5	B5	B5	B5
43,05	B5	B5	B5	B5

CH - H - PH 143				
i	132	160	180	200
48,35		B5	B5	B5
53,50	B5	B5	B5	B5
59,22	B5	B5	B5	B5
63,00	B5	B5	B5	B5
71,35	B5	B5	B5	B5
79,07	B5	B5	B5	B5
86,40	B5	B5	B5	B5
96,21	B5	B5	B5	B5
104,51	B5	B5	B5	
115,92	B5	B5	B5	B5
128,47	B5	B5	B5	B5
139,55	B5	B5	B5	
154,33	B5	B5	B5	
185,96	B5	B5	B5	
206,08	B5	B5	B5	

2.7 OUTPUT SHAFT BEARINGS

	HA30	HA40	HA50	HA60
	Standard	Standard	Standard	Standard
HA 1	1	1	1	1
HA 2/3	1	1	1	1

	HR041		HR051		HR061		HR081	HR101	HR121
	Standard	On request	Standard	On request	Standard	On request	Standard	Standard	Standard
HR 1/M	1	2	1	2	1	2	2	2	2

	H030	H040	H050	H060	H080	H100	H125	H140
	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
H 2/3	2	2	2	2	2	2	2	2

1 - Ball Bearing

2 - Roller bearings

/ - Not available

2.8.1 Information

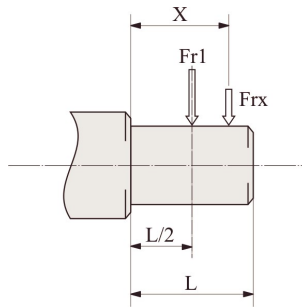
The value of the admissible radial load [N] is given in the tables relating to the performance of the gear reducer at issue. It is related to the load applied on the centre line of the shaft and in the most unfavourable conditions of angle of application and direction of rotation. The maximum admissible axial loads are 1/5 of the value of the given radial load when they are applied in combination with the radial load. The tables relating to the output shafts give the maximum admissible value. This value must never be exceeded since it relates to the strength of the case. Particular conditions of radial load higher than the limits of the catalogue may occur. In this case, call our Technical Service and provide details on the application: direction of the load, direction of rotation of the shaft, type of service. The radial load on the shaft is calculated with the following formula: $Fr_e = (2000 \cdot M \cdot fz) / D \leq Fr_1$ or Fr_2

- **Fr_e** [N] Resulting radial load
- **M** [Nm] Torque on the shaft
- **D** [mm] Diameter of the transmission member mounted on the shaft
- **Fr₁-Fr₂** [N] Value of the maximum admitted radial load (see relative tables)
- **fz** = 1,1 gear pinion - 1,4 chain wheel - 1,7 v-pulley - 2,5 flat pulley

2.8.2 Input

When the radial load is not on the centre line of the shaft, it is necessary to adjust the admissible radial load Fr₁ with the following formula: $Fr_x = (Fr_1 \cdot a) / (b + x)$

- **a**, **b** = values given in the tables
- **x** = distance from the point of application of the load to the shaft shoulder



IH	A32/A33/A41/A42/A43/A51/A53/A63	A52/A61/A62
a	84	89
b	64	69
Fr ₁ max(**)	480	800

IHR	041	051	061	081	101	121
a	105	105	105	137	175	175
b	80	80	80	108	135	135
Fr ₁ max(**)	1320	1800	2200	2500	3000	3000

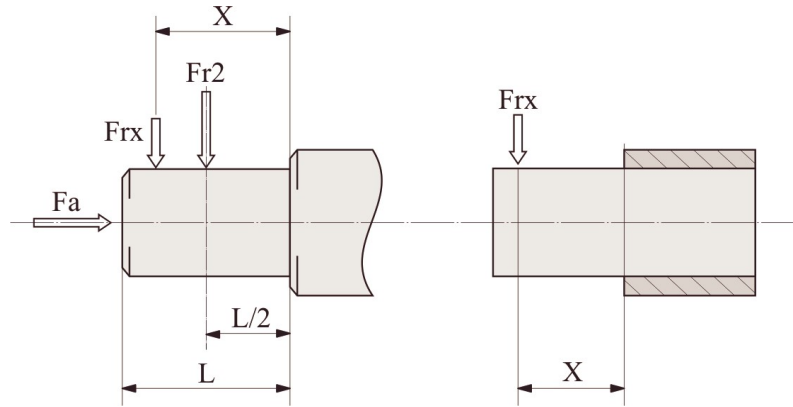
IH	032/033	042/043	052/053	062/063	082/083	102/103	122 123	142/143
a	105	105	105	137	137	175	175	225
b	80	80	80	108	108	135	135	170
Fr ₁ max(**)	2200	2200	2500	3600	3600	7200	7200	15000

(**Fr₁ max) Max admissible value of the reducer in static conditions and/or for limited operations. For continuous overhung loads please check the values on the performances tables calculated according to the casing, the shaft and bearings.

2.8.3 Output

When the radial load is not on the centre line of the shaft, it is necessary to adjust the admissible radial load Fr2 with the following formula: $Fr_x = (Fr_2 \cdot a) / (b + x)$

- a , b = values given in the tables
- x = distance from the point of application of the load to the shaft shoulder



H	A31	A41	A51	A61	A32/A33	A42/A43	A52/A53	A62/A63
a	78,5	81	83	103	105	115	135	155
b	58,5	61	58	73	85	90	105	115
Fr2 max(**)	1100	1100	3000	4500	2000	4300	6000	8000

HR	041	051	061	081	101	121
a	89	98	115	151	210	232
b	79	73	85	111	155	177
Fr2 max(**)	1000	2500	3700	4000	5000	6000
Fa max(*)	5500	6500	7000	8500	11500	13500

H	032/033	042/043	052/053	062/063	082/083	102/103	122/123	142/143
a	120	138	169	195	238	281	331	367
b	96	108	134	155	188	221	261	282
Fr2 max(**)	5500	6600	8000	12000	18000	22000	30000	55000

(**Fr2 max) Max admissible value of the reducer in static conditions and/or for limited operations. For continuous overhung loads please check the values on the performances tables calculated according to the casing, the shaft and bearings.

(*Fa) Maximum permissible value of the gearbox with tapered roller bearings. Axial loads are not allowed with ball bearings. Sizes 041-051-061 in the STANDARD version are supplied with ball bearings.

2.9.1 Information

In cases of ambient temperatures not envisaged in the table, call our Technical Service. In the case of temperatures under -30°C or over 60°C it is necessary to use oil seals with special properties. For operating ranges with temperatures under 0°C it is necessary to consider the following:

1. The motors need to be suitable for operation at the envisaged ambient temperature.
2. The power of the electric motor needs to be adequate for exceeding the higher starting torques required.
3. In case of cast-iron gear reducers, pay attention to impact loads since cast iron may have problems of fragility at temperatures under -15°C .
4. During the early stages of service, problems of lubrication may arise due to the high level of viscosity taken on by the oil and so it is wise to have a few minutes of rotation under no load.

Oil (NON Atex products) must be changed after approx. 10000 hours/2 years of operation; this time varies based on the type of service and on the environment inside which the gear reducer is installed. Units not featuring any oil plug are life-lubricated, and therefore maintenance-free.

2.9.2 Lubricants

Specifications of lubricants recommended by Motovario.

The units **H032/3 ÷ 101/2/3** and **H121** are supplied with ENI BLASIA 220 oil, unless otherwise specified by the client.

The units **H122/3 ÷ 142/3** are supplied without lubricant.

	HA32/3 ÷ A62/3 / HR041 ÷ 121 / H032/3 ÷ 142/3	
	Mineral oil	
T _{amb} °C ISO	(-5) ÷ (+40) ISO VG220	(-15) ÷ (+25) ISO VG150
ENI	BLASIA 220	BLASIA 150
SHELL	OMALA S2 G 220	OMALA S2 G 150
KLUBER	Kluberoil GEM 1-220N	Kluberoil GEM 1-150N
MOBIL	MOBILGEAR 600 XP220	MOBILGEAR 600 XP150
CASTROL	ALPHA SP 220	ALPHA SP 150
BP	ENERGOL GR-XP220	ENERGOL GR-XP150

2.9.3 Special lubricants

	$T_{amb}^{\circ C}$	Polyglycol synthetic oil
ENI	(-30) ÷ (+30)	Blasia S 150 (ISO VG150)
	(-20) ÷ (+40)	Blasia S 220 (ISO VG220)
MOBIL	(-45) ÷ (+0)	SCH 624 (ISO VG32)
	(-40) ÷ (+5)	SCH 626 (ISO VG68)
KLUBER	(-40) ÷ (+5)	Klubersynth GH 6-32 (ISO VG32)
	(-35) ÷ 10)	Klubersynth GH 6-80 (ISO VG80)
	(-30) ÷ (+40)	Klubersynth GH 6-150 (ISO VG150)
	(-25) ÷ (+40)	Klubersynth GH 6-220 (ISO VG220)
	(-15) ÷ (+50)	Klubersynth GH 6-460 (ISO VG460)
	(-10) ÷ (+70)	Klubersynth GH 6-680 (ISO VG680)
	$T_{amb}^{\circ C}$	Polyglycol synthetic oil for food grade
KLUBER	(-30) ÷ (+15)	Klubersynth UH1-6 100 (ISO VG100)
	(-25) ÷ (+40)	Klubersynth UH1-6 220 (ISO VG220)
	(-15) ÷ (+40)	Klubersynth UH1-6 320 (ISO VG320)
	(-15) ÷ (+50)	Klubersynth UH1-6 460 (ISO VG460)
	(-10) ÷ (+50)	Klubersynth UH1-6 680 (ISO VG680)

If 'special' lubricant is required please contact for Technical Assistance.

2.9.4 Quantity

- For the gear reducer HA series with 2, 3 stages and for the reducers H series with 1, 2, 3 stages it is always necessary to specify the envisaged position.
- The gear reducer HA series with 1, 2, 3 stages all sizes, HR... series with 1 stage sizes 040, 050, 060 and H... series with 2, 3 stages sizes 030, 040, 050 are supplied complete with lubricant, have no oil plugs and need no maintenance.
- The gear reducer HR... series with 1 stage sizes 80,100,125 and H... series with 2, 3 stages sizes 060, 080, 100 are supplied complete with lubricant and are fitted with oil plugs to suit any mounting position included in the catalogue.
- The gear H... series with 2, 3 stages sizes 125, 140 have no lubricant and are fitted with oil plugs to suit any mounting position included in the catalogue. The oil filling can be done on request, in this case it is recommended, after installation, to replace the closed plug used for transportation with the supplied breather plug. When the reduction unit is supplied without lubricant, it is provided with a label to be filled.

Oil quantity in the table (litres -) are indicative; for a proper use you will have to refer to the level plug or the dipstick. Any level difference could depend on construction tolerances, but also by the placement of the unit or by the mounting surface at the customer's premises. It is appropriate to check and, if necessary, restores the level when the units are installed.

H - CH	HA31	HA41	CHA41	A51	A61	A32	A42	A52	A62	A33	A43	A53	A63
B3-B5	0,07	0,23	0,13	0,25	0,62	0,68	0,7	1,2	1,9	1,1	1,16	1,9	2,4
B8													
B6-B7								1,6	2,1			2,5	3,1
V5-V1													
V6-V3													

HR - CHR	041	051	061	081	101	121	041M	051M	061M	081M	101M	121M
B3-B5	0,5	0,7	0,7	1,45	3,5	4,7	0,5	0,5	0,5	1,5	3,5	3,9
B5R	0,5	0,5	0,5	1,5	3,5	3,9	-	-	-	-	-	-
B8	0,5	0,5	0,5	1,5	3,5	3,9	0,5	0,7	0,7	1,45	3,5	4,7
B6-B7	0,5	0,7	0,7	1,5	3,5	4,1	0,5	0,7	0,7	1,5	3,5	4,1
V5-V1	0,5	0,7	0,9	1,5	3,5	4,7	0,5	0,7	0,9	1,5	3,5	4,7
V6-V3	0,5	0,7	0,7	1,5	3,5	4,1	0,5	0,7	0,7	1,5	3,5	4,1

H - CH	032/033	042/043	052/053	062/063	082/083	102/103	122/123	142/143
B3-B5	0,8	1,2	1,4	2,4	4,5	8,1	12,5	22,5
B8	0,85	1,2	1,4	3,1	5	8,9	12,5	20
B6-B7	1	1,2	1,8	3	4,6	8,4	12,1	22,5
V5-V1	1,3	1,75	2,15	3,9	7,6	12,7	20,5	30,5
V6-V3	1,2	1,7	2,1	4,4	7,5	14,2	21	38

2.10 MOMENTS OF INERTIA

The following values of J1 moment of inertia are only estimated, referred to the maximum calculated, and to the gearbox input side.

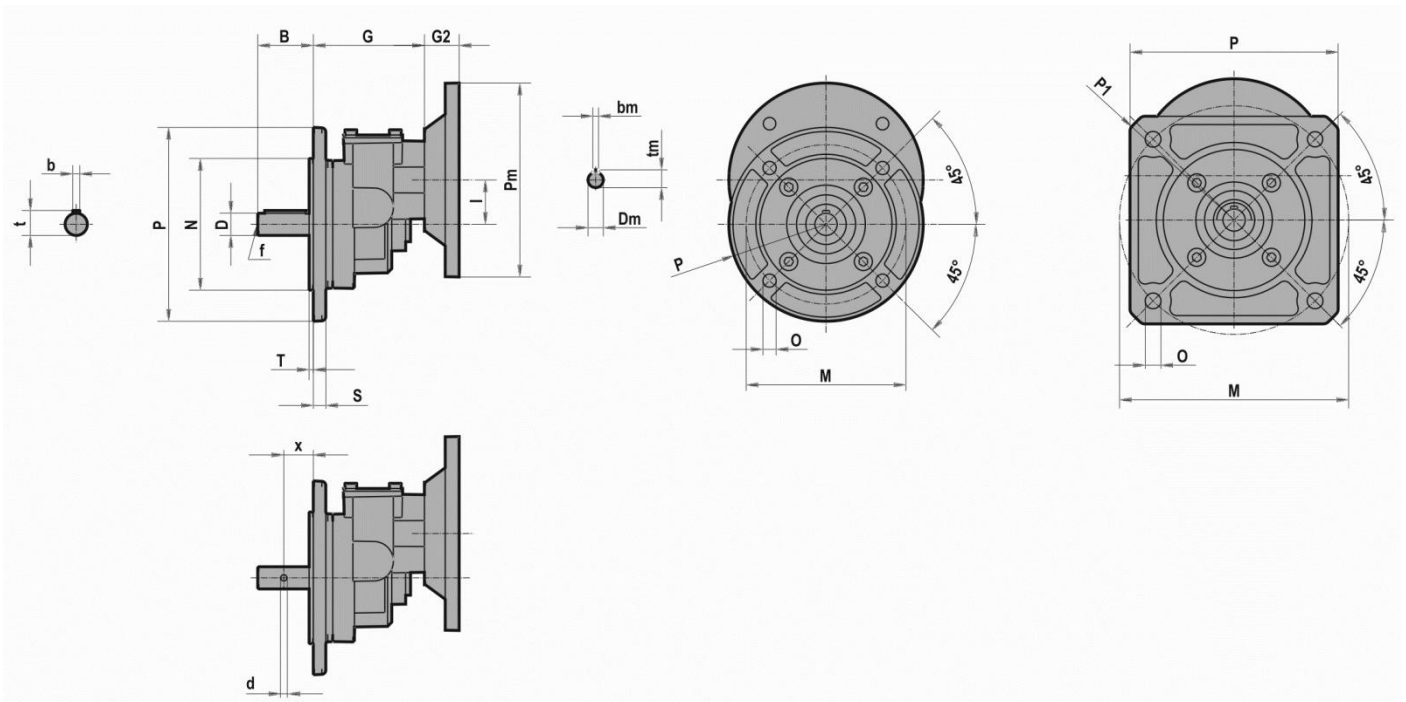
HA-1	J ₁ [Kg*m ²]
A31	0,0001
A41	0,0001
A51	0,0001
A61	0,0004

HR-1	J ₁ [Kg*m ²]
041	0,0001
051	0,0002
061	0,0005
081	0,0011
101	0,0035
121	0,0076

HA-2/3	J ₁ [Kg*m ²]
A32/A33	0,0001
A42/A43	0,0001
A52/A53	0,0003
A62/A63	0,0003

H-2/3	J ₁ [Kg*m ²]
032/033	0,0001
042/043	0,0001
052/053	0,0001
062/063	0,0002
082/083	0,0007
102/103	0,0010
122/123	0,0028
142/143	0,0044

3.1.1 HA31



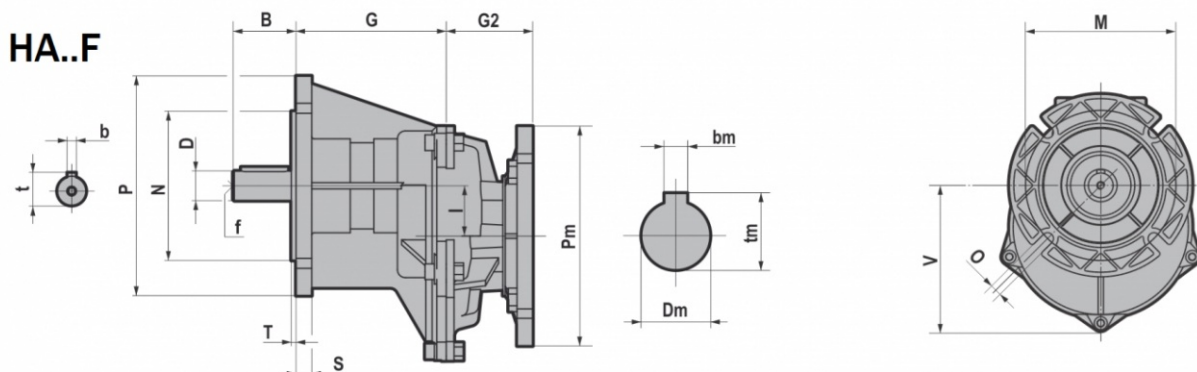
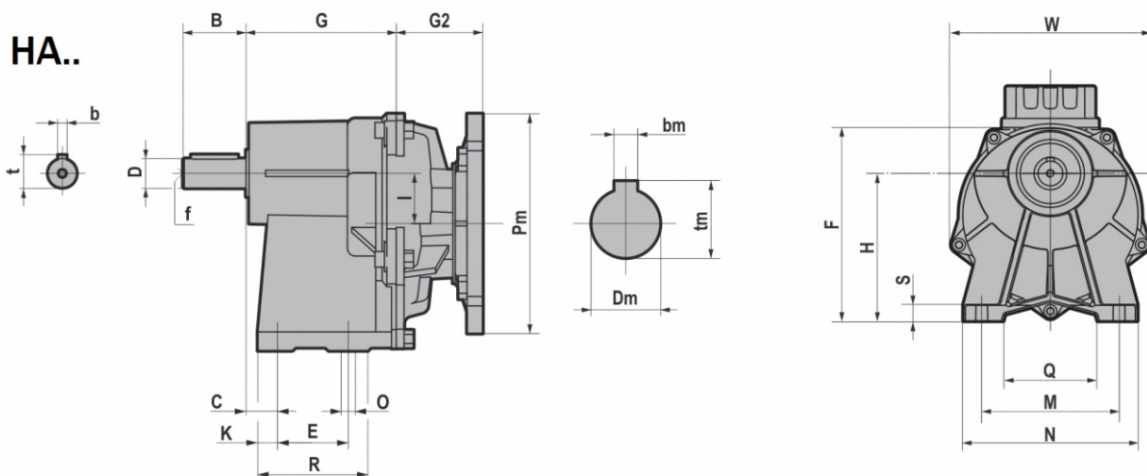
	D	B	b	t	x	d	f	G	I
HA31	11 j6	23	4	12,5	-	-	-	80	32
	14 j6	30	5	16	-	-	M6		
	16 j6	40	5	18	-	-	M6		
	19 j6	40	6	21,5	-	-	M6		
	16 j6	50	-	-	29	7	-		
	19 0/-0,2	60	-	-	37	6,5	-		
	19,7 +/- 0,05	100	-	-	50	6	M8		
	20 j6	75	-	-	45	6	-		

	P	P1	M	N	O	S	T
HA31	116	150	127	-	M8 (n.4)	-	-
	138	160	127	-	M8 (n.4)	-	-
	140	-	115	95 f7	9,5 (n.4)	9	3
	150	200	165	-	11 (n.4)	-	-

IEC	Pm x Dm	G2
063	140x11	25
071	160x14	32
080	200x19	42

B5	Pm	Dm	bm	tm
063	140	11	4	12,8
071	160	14	5	16,3
080	200	19	6	21,8

3.1.2 HA.1



	D j6	B	C	E	F	G	H	I	K	M	N	O	Q	R	S	W	b	t	f
HA41/F	16	40	20	45	151	95,5	113	32	12,5	105	130	9	75	70	12	152	5	18	M6
	19																6	21,5	M6
HA51/F	24	50	6	70	169	104	130	32	15	150	180	11	115	100	12	152	8	27	M8
HA61/F	28	60	7,5	70	219,5	129	165	47,5	20	165	200	11	120	110	15	218	8	31	M8
	24	50															8	27	M8

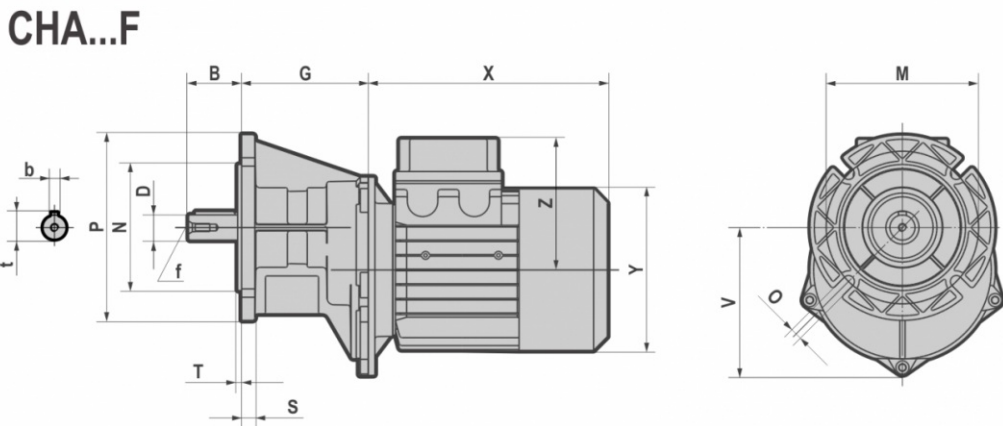
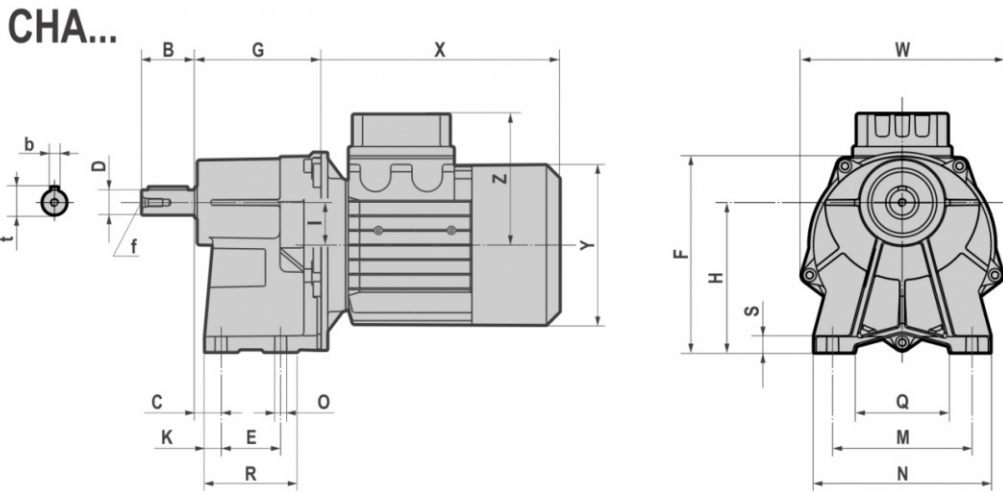
	M	N f8	O	P	S	T	V
HA41F	115	95	9 (n.4)	140	10	3	111,5
HA51F	130	110	9 (n.4)	160	10	3,5	111,5
HA61F	165	130	11 (n.4)	200	15	3,5	161,5

IEC	G2		G2	
	Pm x Dm	Pm x Dm	HA41/F - HA51/F	HA61/F
063	140X11	090x11	55	/
071	160X14	105x14	55	/
080	200X19	120x19	86	87,5
090	200X24	140x24	86	87,5
100-112	250X28	160x28	/	87,5

B5	Pm	Dm	bm	tm
063	140	11	4	12,8
071	160	14	5	16,3
080	200	19	6	21,8
090	200	24	8	27,3
100	250	28	8	31,3
112	250	28	8	31,3

B14	Pm	Dm	bm	tm
071	105	14	5	16,3
080	120	19	6	21,8
090	140	24	8	27,3
100	160	28	8	31,3
112	160	28	8	31,3

3.1.3 CHA.1



	D j6	B	C	E	F	G	H	I	K	M	N	O	Q	R	S	W	b	t	f
CHA41/F	16	40	20	45	151	95,5	113	32	12,5	105	130	9	75	70	12	152	5	18	M6
	19																6	21,5	M6
CHA51/F	24	50	6	70	169	104	130	32	15	150	180	11	115	100	12	152	8	27	M8
CHA61/F	28	60	7,5	70	219,5	129	165	47,5	20	165	200	11	120	110	15	218	8	31	M8
	24	50															8	27	M8

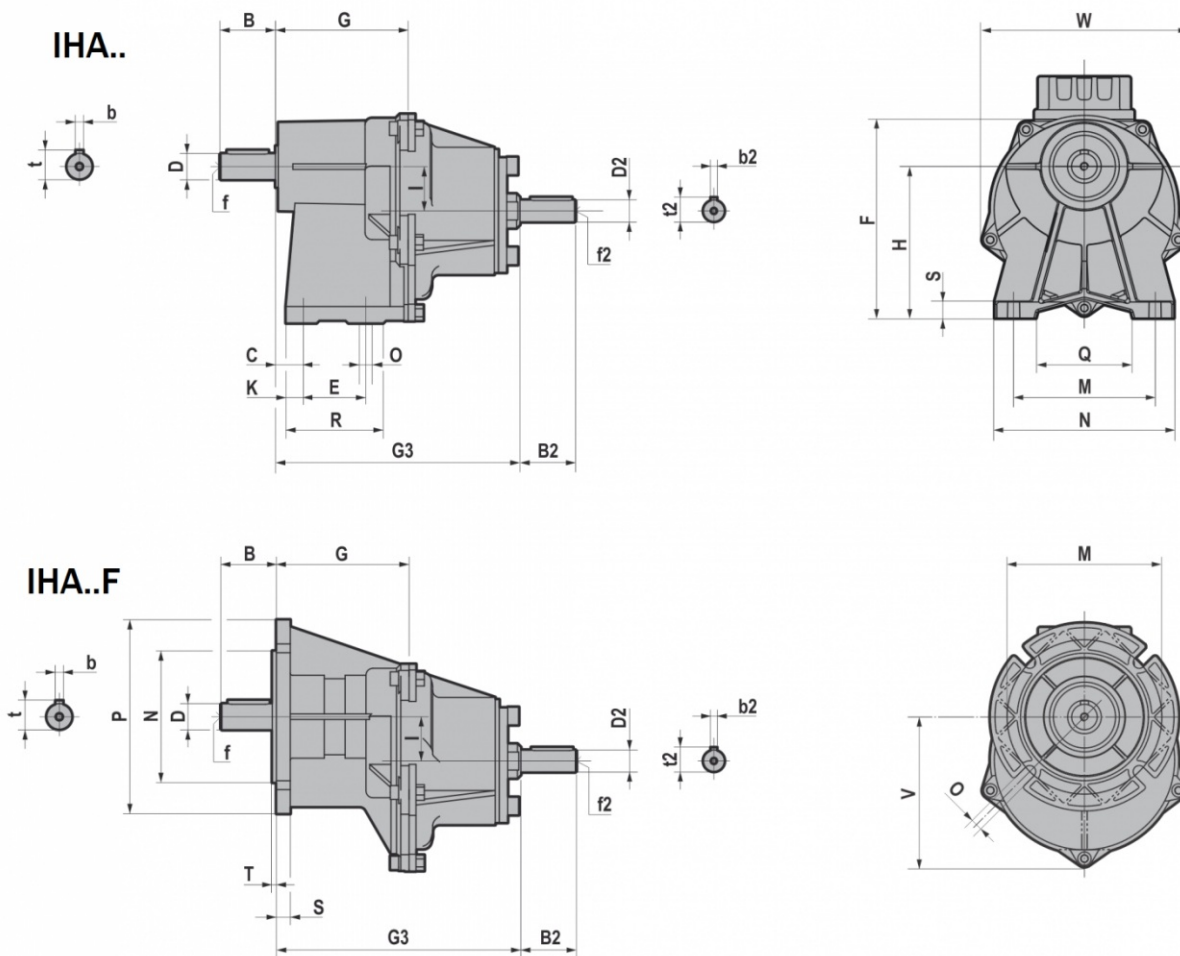
	M	N f8	O	P	S	T	V
CHA41F	115	95	9 (n.4)	140	10	3	111,5
CHA51F	130	110	9 (n.4)	160	10	3,5	111,5
CHA61F	165	130	11 (n.4)	200	15	3,5	161,5

		T (IE1 - IE2 - IE3)						
		063	071	080	090S	090L	100	112
CHA41/F CHA51/F	X	180	205	223 *(246)	232 *(265)	257 *(290)	/	/
	Y	121	139	158	173	173	/	/
	Z	104	112	122	130	130	/	/
CHA61/F	X	/	/	218 *(241)	232 *(265)	257 *(290)	290	302 *(326)
	Y	/	/	158	173	173	191	211
	Z	/	/	122	130	130	139	154

		TB (IE1 - IE2 - IE3)						
		063	071	080	090S	090L	100	112
CHA41/F CHA51/F	X	238	271	294 *(317)	309 *(342)	334 *(367)	/	/
	Y	121	139	158	173	173	/	/
	Z	119	129	137	157	157	/	/
CHA61/F	X	/	/	290 *(313)	309 *(342)	334 *(367)	372	400 *(424)
	Y	/	/	158	173	173	191	211
	Z	/	/	137	157	157	230	230

*TP80B4, TP90S4, TP90L4, TP90S6, TP112M4, TP112M6

3.1.4 IHA.1

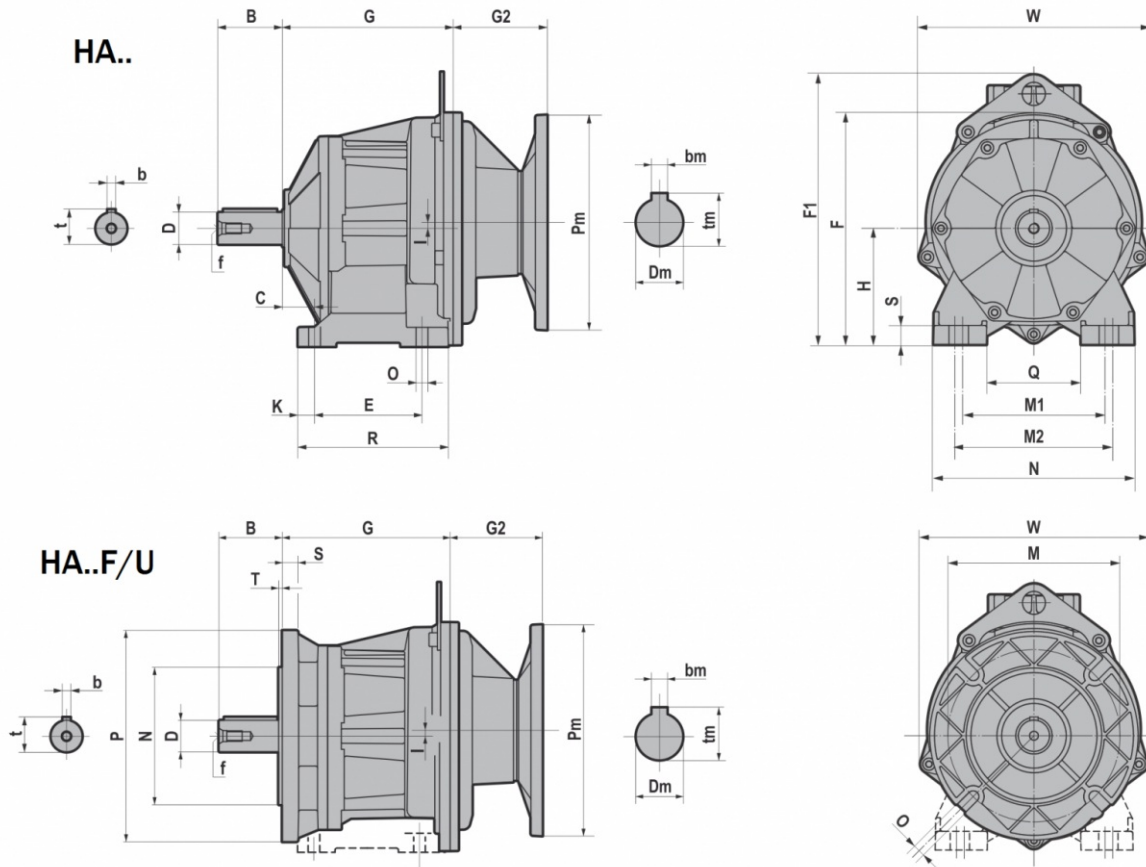


	D j6	B	C	E	F	G	H	I	K	M	N	O	Q	R	S	W	b	t	f
IHA41/F	16	40	20	45	151	95,5	113	32	12,5	105	130	9	75	70	12	152	5	18	M6
	19																6	21,5	M6
IHA51/F	24	50	6	70	169	104	130	32	15	150	180	11	115	100	12	152	8	27	M8
IHA61/F	28	60	7,5	70	219,5	129	165	47,5	20	165	200	11	120	110	15	218	8	31	M8
	24	50															8	27	M8

	M	N f8	O	P	S	T	V
IHA41F	115	95	9 (n.4)	140	10	3	111,5
IHA51F	130	110	9 (n.4)	160	10	3,5	111,5
IHA61F	165	130	11 (n.4)	200	15	3,5	161,5

	G3	D2 j6	B2	b2	f2	t2
IHA41/F	176	16	40	5	M6	18
IHA51/F	184,5	16	40	5	M6	18
IHA61/F	209	19	40	6	M6	21,5

3.1.5 HA.2



HA../F/U	D j6	B	b	t	f	C	E	F	FI	G	H	I	K	M1	M2	N	O	Q	R	S	W
HA32	20	40	6	22,5	M6	18	80	155	/	117,5	75	10	13	110	120	145	9	75	111	15	152
	19	40	6	21,5	M6																
	16	40	5	18	M6																
	14	30	5	16	M6																
HA42	25	50	8	28	M10	25	85	160	/	124,5	80	10	13	110	120	145	9	75	111	15	152
	28	60	8	31	M10																
	24	50	8	27	M8																
	22	50	6	24,5	M8																
	20	40	6	22,5	M6																
	19	40	6	21,5	M6																
HA52	30	60	8	33	M10	30	100	217,5	255,5	159	110	5,5	15,5	135	150	190	11	90	140	18	218
	35	70	10	38	M12																
	32	60	10	35	M10																
	28	60	8	31	M10																
	25	50	8	28	M10																
	24	50	8	27	M8																
HA62	40	80	12	43	M16	35	110	237,5	275,5	168	120	15,5	20	170	185	230	14	120	150	20	218
	35 k6	70	10	38	M12																
	30	60	8	33	M10																
	28	60	8	31	M10																

3.1 REDUCERS/GEARED MOTORS

	P	M	N f8	O	G	I	S	T	W
HA32F/U	140	115	95	9 (n.4)	117,5	10	10	3	152
	120	100	80						
HA42F/U	160	130	110	9 (n.4)	124,5	10	10	3,5	152
	140	115	95						
HA52F/U	200	165	130	11 (n.4)	159	5,5	15	3,5	218
	160	130	110						
HA62F/U	250	215	180	14 (n.4)	168	15,5	15	4	218
	200	165	130						

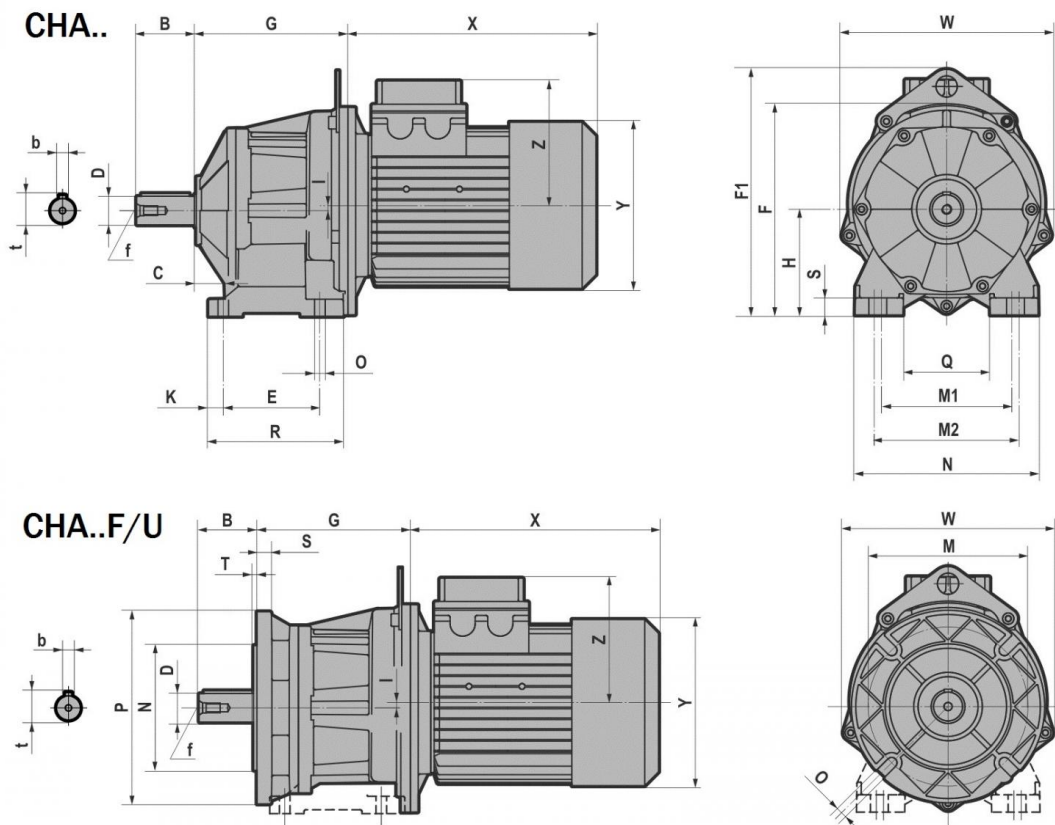
IEC	Pm x Dm	Pm x Dm	G2	
			HA32F/U - HA42F/U	HA52F/U - HA62F/U
063	140X11	090x11	55,0	/
071	160X14	105x14	55,0	/
080	200X19	120x19	86,0	87,5
090	200X24	140x24	86,0	87,5
100-112	250X28	160x28	/	87,5

B5	Pm	Dm	bm	tm
063	140	11	4	12,8
071	160	14	5	16,3
080	200	19	6	21,8
090	200	24	8	27,3
100	250	28	8	31,3
112	250	28	8	31,3

B14	Pm	Dm	bm	tm
071	105	14	5	16,3
080	120	19	6	21,8
090	140	24	8	27,3
100	160	28	8	31,3
112	160	28	8	31,3

3.1 REDUCERS/GEARED MOTORS

3.1.6 CHA.2



CHA../F/U	Dj6	B	b	t	f	C	E	F	F1	G	H	I	K	M1	M2	N	O	Q	R	S	W
CHA32	20	40	6	22,5	M6	18	80	155	/	117,5	75	10	13	110	120	145	9	75	111	15	152
	19	40	6	21,5	M6																
	16	40	5	18	M6																
	14	30	5	16	M6																
CHA42	25	50	8	28	M10	25	85	160	/	124,5	80	10	13	110	120	145	9	75	111	15	152
	28	60	8	31	M10																
	24	50	8	27	M8																
	22	50	6	24,5	M8																
	20	40	6	22,5	M6																
CHA52	19	40	6	21,5	M6	30	100	217,5	255,5	159	110	5,5	15,5	135	150	190	11	90	140	18	218
	30	60	8	33	M10																
	35	70	10	38	M12																
	32	60	10	35	M10																
	28	60	8	31	M10																
	25	50	8	28	M10																
CHA62	24	50	8	27	M8	35	110	237,5	275,5	168	120	15,5	20	170	185	230	14	120	150	20	218
	40	80	12	43	M16																
	35 k6	70	10	38	M12																
	30	60	8	33	M10																
	28	60	8	31	M10																

3.1 REDUCERS/GEARED MOTORS

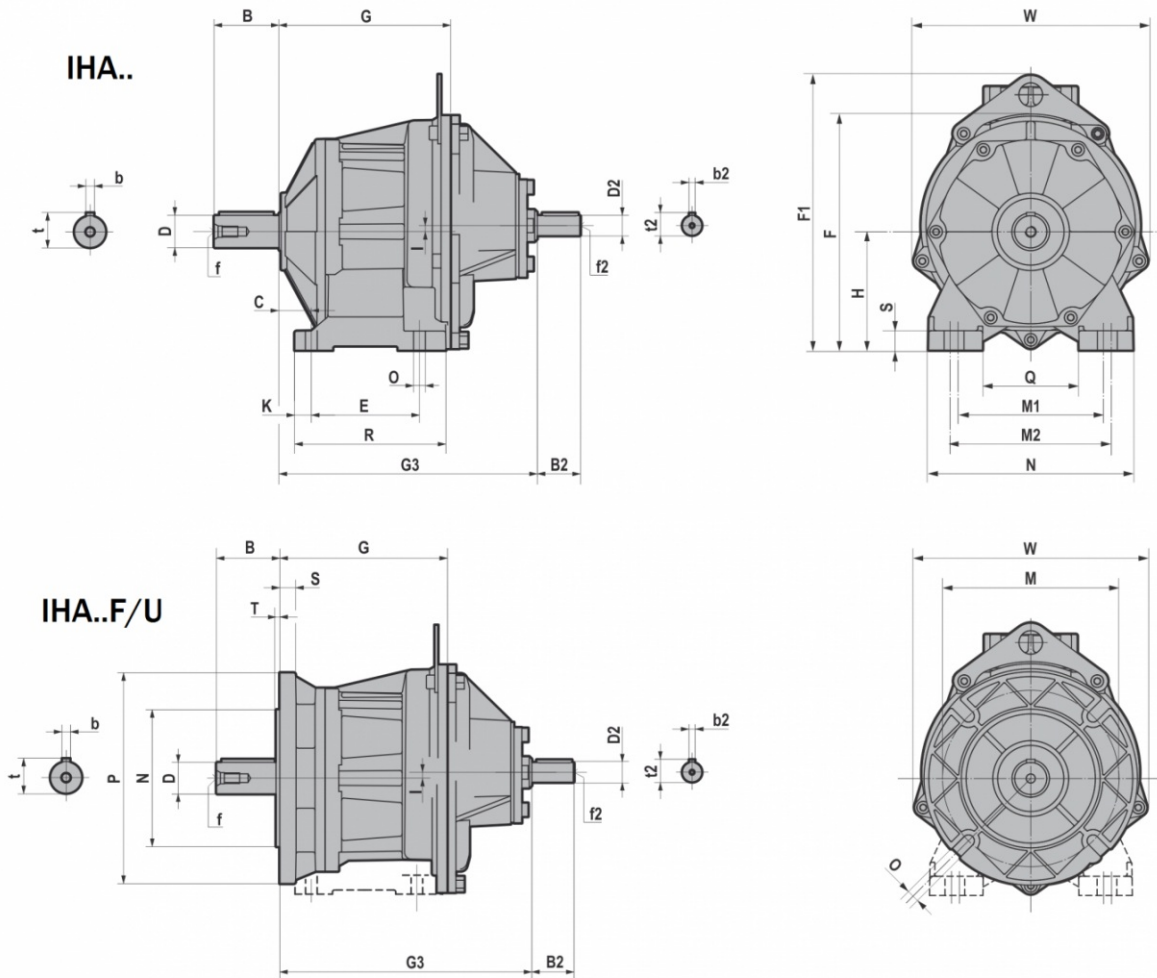
	P	M	N f8	O	G	I	S	T	W
CHA32F/U	140	115	95	9 (n.4)	117,5	10	10	3	152
	120	100	80						
CHA42F/U	160	130	110	9 (n.4)	124,5	10	10	3,5	152
	140	115	95						
CHA52F/U	200	165	130	11 (n.4)	159	5,5	15	3,5	218
	160	130	110						
CHA62F/U	250	215	180	14 (n.4)	168	15,5	15	4	218
	200	165	130						

		T (IE1 - IE2 - IE3)						
CHA..F/U		O63	O71	O80	O90S	O90L	100	112
CHA32 CHA42	X	180	205	223 *(246)	232 *(265)	257 *(290)	/	/
	Y	121	139	158	173	173	/	/
	Z	104	112	122	130	130	/	/
CHA52 CHA62	X	/	/	218 *(241)	232 *(265)	257 *(290)	290	302 *(326)
	Y	/	/	158	173	173	191	211
	Z	/	/	122	130	130	139	154

		TB (IE1 - IE2 - IE3)						
CHA..F/U		O63	O71	O80	O90S	O90L	100	112
CHA32 CHA42	X	238	271	294 *(317)	309 *(342)	334 *(367)	/	/
	Y	121	139	158	173	173	/	/
	Z	119	129	137	157	157	/	/
CHA52 CHA62	X	/	/	290 *(313)	309 *(342)	334 *(367)	372	400 *(424)
	Y	/	/	158	173	173	191	211
	Z	/	/	137	157	157	230	230

*TP80B4, TP90S4, TP90L4, TP90S6, TP112M4, TP112M6

3.1.7 IHA.2



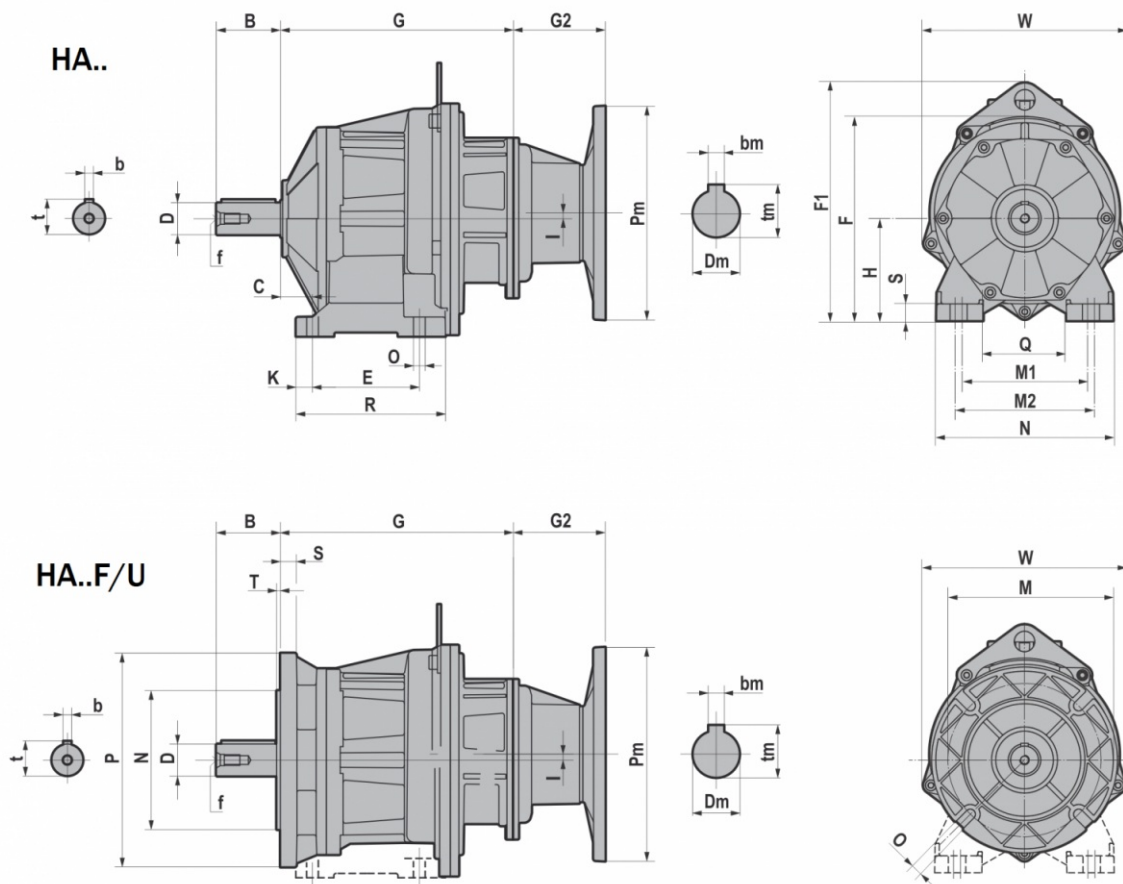
IHA../F/U	Dj6	B	b	t	f	C	E	F	F1	G	H	I	K	M1	M2	N	O	Q	R	S	W
IHA32	20	40	6	22,5	M6	18	80	155	/	117,5	75	10	13	110	120	145	9	75	111	15	152
	19	40	6	21,5	M6																
	16	40	5	18	M6																
	14	30	5	16	M6																
IHA42	25	50	8	28	M10	25	85	160	/	124,5	80	10	13	110	120	145	9	75	111	15	152
	28	60	8	31	M10																
	24	50	8	27	M8																
	22	50	6	24,5	M8																
	20	40	6	22,5	M6																
IHA52	19	40	6	21,5	M6	30	100	217,5	255,5	159	110	5,5	15,5	135	150	190	11	90	140	18	218
	30	60	8	33	M10																
	35	70	10	38	M12																
	32	60	10	35	M10																
	28	60	8	31	M10																
	25	50	8	28	M10																
IHA62	24	50	8	27	M8	35	110	237,5	275,5	168	120	15,5	20	170	185	230	14	120	150	20	218
	40	80	12	43	M16																
	35 k6	70	10	38	M12																
	30	60	8	33	M10																
	28	60	8	31	M10																

3.1 REDUCERS/GEARED MOTORS

	P	M	N f8	O	G	I	S	T	W
IHA32F/U	140	115	95	9 (n.4)	117,5	10	10	3	152
	120	100	80						
IHA42F/U	160	130	110	9 (n.4)	124,5	10	10	3,5	152
	140	115	95						
IHA52F/U	200	165	130	11 (n.4)	159	5,5	15	3,5	218
	160	130	110						
IHA62F/U	250	215	180	14 (n.4)	168	15,5	15	4	218
	200	165	130						

	G3	D2 j6	B2	b2	f2	t2
IHA32/F/U	198	16	40	5	M6	18
IHA42/F/U	205	16	40	5	M6	18
IHA52/F/U	239	19	40	6	M6	21,5
IHA62/F/U	248	19	40	6	M6	21,5

3.1.8 HA.3



HA..F/U	D j6	B	b	t	f	C	E	F	F1	G	H	I	K	M1	M2	N	O	Q	R	S	W
HA33	20	40	6	22,5	M6	18	80	155	/	117,5	75	10	13	110	120	145	9	75	111	15	152
	19	40	6	21,5	M6																
	16	40	5	18	M6																
	14	30	5	16	M6																
HA43	25	50	8	28	M10	25	85	160	/	124,5	80	10	13	110	120	145	9	75	111	15	152
	28	60	8	31	M10																
	24	50	8	27	M8																
	22	50	6	24,5	M8																
	20	40	6	22,5	M6																
HA53	19	40	6	21,5	M6	30	100	217,5	255,5	159	110	5,5	15,5	135	150	190	11	90	140	18	218
	30	60	8	33	M10																
	35	70	10	38	M12																
	32	60	10	35	M10																
	28	60	8	31	M10																
	25	50	8	28	M10																
HA63	24	50	8	27	M8	35	110	237,5	275,5	168	120	15,5	20	170	185	230	14	120	150	20	218
	40	80	12	43	M16																
	35 k6	70	10	38	M12																
	30	60	8	33	M10																
	28	60	8	31	M10																

3.1 REDUCERS/GEARED MOTORS

	P	M	N f8	O	G	I	S	T	W
HA33F/U	140	115	95	9 (n.4)	117,5	10	10	3	152
	120	100	80						
HA43F/U	160	130	110	9 (n.4)	124,5	10	10	3,5	152
	140	115	95						
HA53F/U	200	165	130	11 (n.4)	159	5,5	15	3,5	218
	160	130	110						
HA63F/U	250	215	180	14 (n.4)	168	15,5	15	4	218
	200	165	130						

			G2
IEC	Pm x Dm	Pm x Dm	HA33/F/U - HA43/F/U - HA53/F/U - HA63/F/U
063	140X11	090x11	55
071	160X14	105x14	55
080	200X19	120x19	86
090	200X24	140x24	86

B5	Pm	Dm	bm	tm
063	140	11	4	12,8
071	160	14	5	16,3
080	200	19	6	21,8
090	200	24	8	27,3

B14	Pm	Dm	bm	tm
071	105	14	5	16,3
080	120	19	6	21,8
090	140	24	8	27,3

3.1 REDUCERS/GEARED MOTORS

	P	M	N f8	O	G	I	S	T	W
CHA33F/U	140	115	95	9 (n.4)	117,5	10	10	3	152
	120	100	80						
CHA43F/U	160	130	110	9 (n.4)	124,5	10	10	3,5	152
	140	115	95						
CHA53F/U	200	165	130	11 (n.4)	159	5,5	15	3,5	218
	160	130	110						
CHA63F/U	250	215	180	14 (n.4)	168	15,5	15	4	218
	200	165	130						

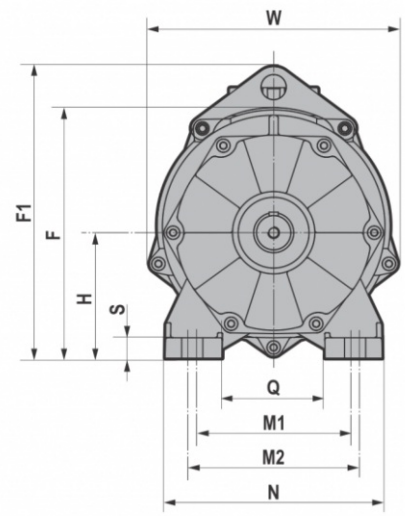
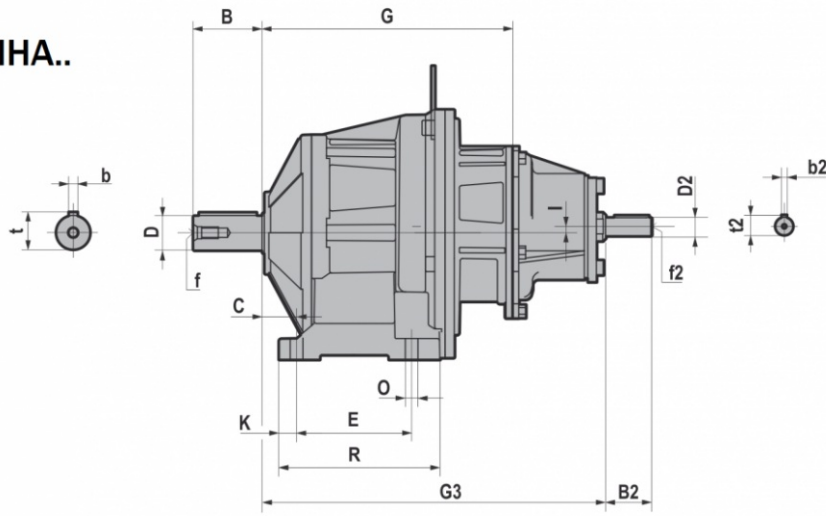
T (IE1 - IE2 - IE3)						
CHA..F/U		O63	O71	O80	O90S	O90L
CHA33 CHA43 CHA53 CHA63	X	180	205	223 *(246)	232 *(265)	257 *(290)
	Y	121	139	158	173	173
	Z	104	112	122	130	130

TB (IE1 - IE2 - IE3)						
CHA..F/U		O63	O71	O80	O90S	O90L
CHA33 CHA43 CHA53 CHA63	X	238	271	294 *(317)	309 *(342)	334 *(367)
	Y	121	139	158	173	173
	Z	119	129	137	157	157

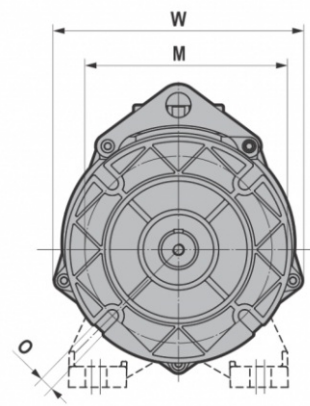
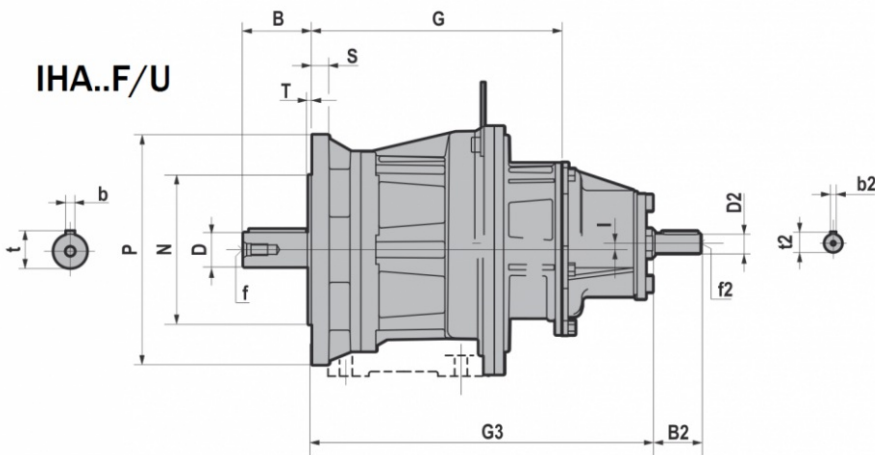
*TP80B4, TP90S4, TP90L4, TP90S6, TP112M4, TP112M6

3.1.10 IHA.3

IHA..



IHA..F/U



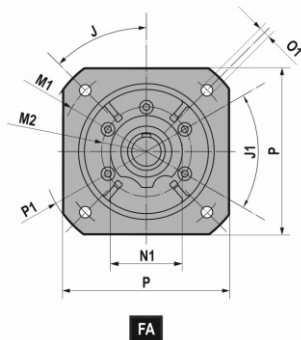
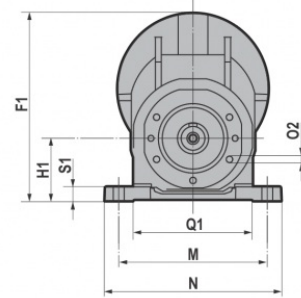
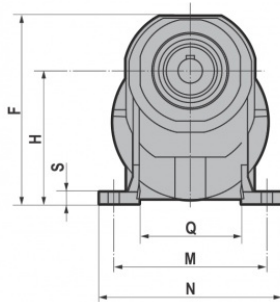
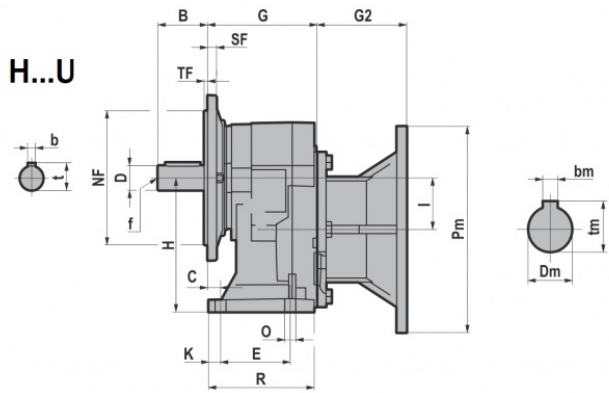
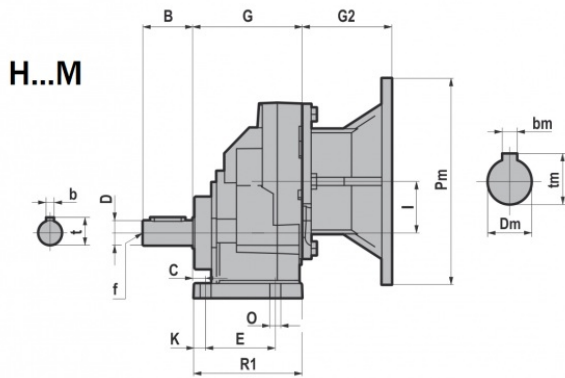
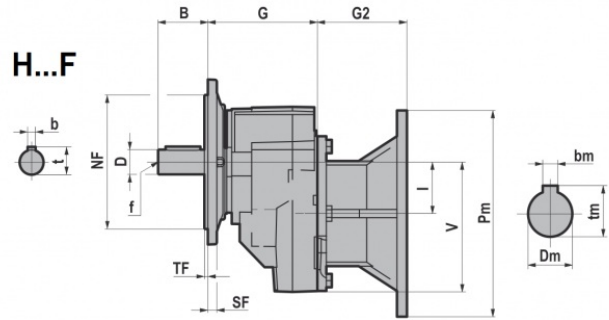
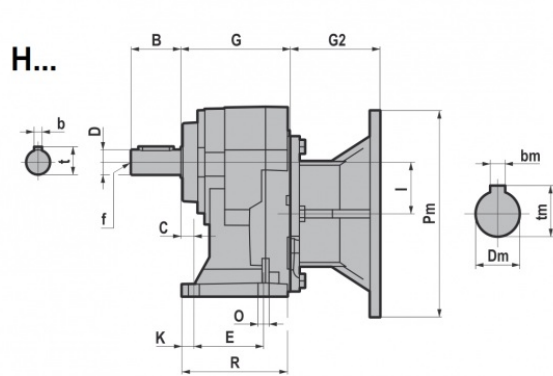
3.1 REDUCERS/GEARED MOTORS

IHA..F/U	D j6	B	b	t	f	C	E	F	F1	G	H	I	K	M1	M2	N	O	Q	R	S	W
IHA33	20	40	6	22,5	M6	18	80	155	/	117,5	75	10	13	110	120	145	9	75	111	15	152
	19	40	6	21,5	M6																
	16	40	5	18	M6																
	14	30	5	16	M6																
IHA43	25	50	8	28	M10	25	85	160	/	124,5	80	10	13	110	120	145	9	75	111	15	152
	28	60	8	31	M10																
	24	50	8	27	M8																
	22	50	6	24,5	M8																
	20	40	6	22,5	M6																
	19	40	6	21,5	M6																
IHA53	30	60	8	33	M10	30	100	217,5	255,5	159	110	5,5	15,5	135	150	190	11	90	140	18	218
	35	70	10	38	M12																
	32	60	10	35	M10																
	28	60	8	31	M10																
	25	50	8	28	M10																
	24	50	8	27	M8																
IHA63	40	80	12	43	M16	35	110	237,5	275,5	168	120	15,5	20	170	185	230	14	120	150	20	218
	35 k6	70	10	38	M12																
	30	60	8	33	M10																
	28	60	8	31	M10																

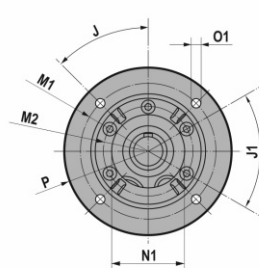
	P	M	N f8	O	G	I	S	T	W
IHA33F/U	140	115	95	9 (n.4)	117,5	10	10	3	152
	120	100	80						
IHA43F/U	160	130	110	9 (n.4)	124,5	10	10	3,5	152
	140	115	95						
IHA53F/U	200	165	130	11 (n.4)	159	5,5	15	3,5	218
	160	130	110						
IHA63F/U	250	215	180	14 (n.4)	168	15,5	15	4	218
	200	165	130						

	G3	D2 j6	B2	b2	f2	t2
IHA33	251	16	40	5	M6	18
IHA43	258	16	40	5	M6	18
IHA53	299	16	40	5	M6	18
IHA63	308	16	40	5	M6	18

3.1.11 HR.1



FA



FB

FC

FD

3.1 REDUCERS/GEARED MOTORS

HR.../F/U/M	D	B	C	E	F	F1	G	H	H1	I	K	M	N	O	O2	Q	Q1	R	R1	S	S1	-V	b	t	f
HR041	19 j6	40	13	45	168,5	168	100	120	50	42	12	105	130 125 (O41M)	9	M8x17 (n.5)	74	55	86,5	98	9,5	8	118	6	21,5	M6
HR051	24 j6	50	13	70	183,5	189	110	130	63	50	12	150	178	11	M8x17 (n.5)	100	121,5	106	109	11,5	14	126	8	27	M8
HR061	28 j6	60	16	70	231	216	125	165	80	60	14	165	195	11	M8x17 (n.5)	110	135,5	120	123	15	16	136	8	31	M10
HR081	38 k6	80	25	85	277	284	135	195	100	80	23	185	230 232 (O81M)	14	M10x20 (n.7)	123	151	130	135	15	20	184	10	41	M12
HR101	48 k6	110	19	130	355	377	180	252	125	100	17	240	295	18	M10x20 (n.6)	162	185,5	173	178	16	22	251,5	14	51,5	M16
HR121	55 m6	110	25	150	422	426,5	210	300	160	115	22	280	340	18	M12x25 (n.7)	183	224	202	207	19	25	266,5	16	59	M20

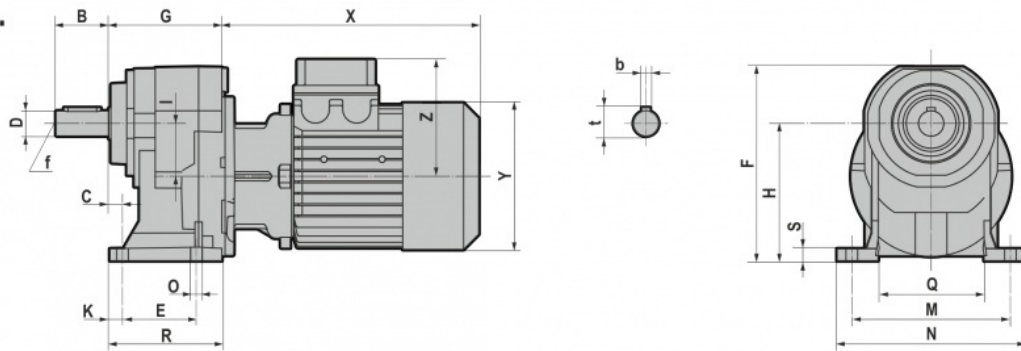
		J	J1	M1	M2	NF f8	N1	O1	P	P1	SF	TF
HR041F/U HR051F/U	FA	45°	45°	Ø165	Ø85	130	70	11 (n.4)	160	Ø200	9	3,5
	FB			Ø130	Ø85	110		9 (n.4)	Ø160	/	9	3,5
	FC			Ø115	Ø85	95		9 (n.4)	Ø140	/	9	3
	FD			Ø100	Ø85	80		M8 (n.4)	Ø120	/	9	3
HR061F/U	FA	45°	45°	Ø215	Ø105	180	90	14 (n.4)	200	Ø250	12	4
	FB			Ø165	Ø105	130		11 (n.4)	Ø200	/	12	3,5
HR081F/U HR101F/U	FA	45°	45°	Ø265	Ø130	230	110	14 (n.4)	250	Ø300	15	4
	FB			Ø215	Ø130	180		14 (n.4)	Ø250	/	15	4
	FC			Ø165	Ø130	130		11 (n.4)	Ø200	/	15	3,5
HR121F/U	FA	45°	45°	Ø300	Ø165	250	130	18 (n.4)	300	Ø350	16	5
	FB			Ø265	Ø165	230		14 (n.4)	Ø300	/	16	4
	FC			Ø 215	Ø165	180		14 (n.4)	Ø250	/	16	4

		G2					
IEC	Pm x Dm	HR041F/U/M	HR051F/U/M	HR061F/U/M	HR081F/U/M	HR101F/U/M	HR121F/U/M
071	160x14	69,0	69,0	/	/	/	/
080	200x19	90,0	90,0	90,0	70,0	/	/
090	200x24	90,0	90,0	90,0	70,0	/	/
100-112	250x28	/	105,0	105,0	85,0	75,5	/
132	300x38	/	/	/	110,0	100,5	100,5
160	350x42	/	/	/	/	148,0	148,0
180	350x48	/	/	/	/	148,0	148,0
200	400x55	/	/	/	/	/	185,0

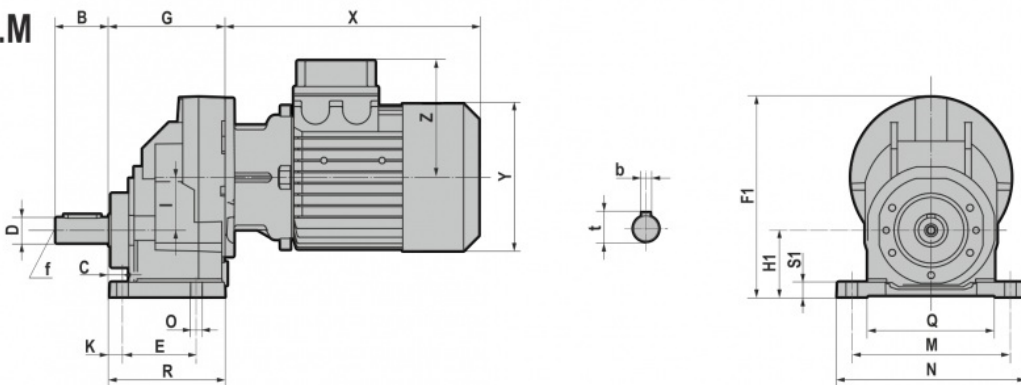
B5	Pm	Dm	bm	tm
071	160	14	5	16,3
080	200	19	6	21,8
090	200	24	8	27,3
100	250	28	8	31,3
112	250	28	8	31,3
132	300	38	10	41,3
160	350	42	12	45,3
180	350	48	14	51,8
200	400	55	16	59,3

3.1.12 CHR..1

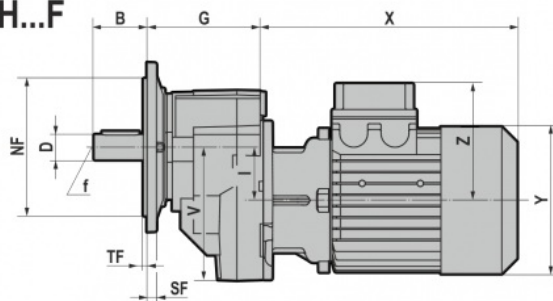
CH...



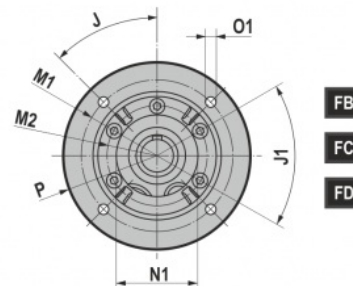
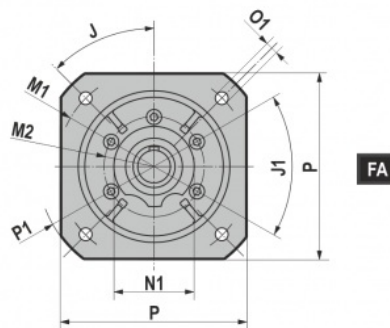
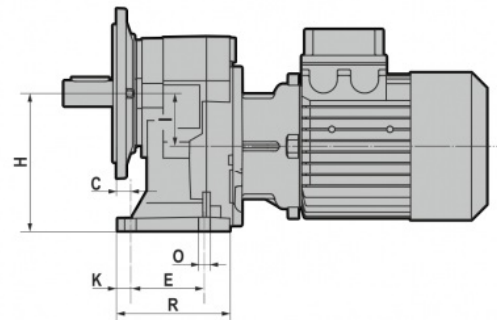
CH...M



CH...F



CH...U



3.1 REDUCERS/GEARED MOTORS

CHR.../F/U/M	D	B	C	E	F	F1	G	H	H1	I	K	M	N	O	O2	Q	Q1	R	R1	S	S1	-V	b	t	f
CHR041	19 j6	40	13	45	168,5	168	100	120	50	42	12	105	130 125 (041M)	9	M8x17 (n.5)	74	55	86,5	98	9,5	8	118	6	21,5	M6
CHR051	24 j6	50	13	70	183,5	189	110	130	63	50	12	150	178	11	M8x17 (n.5)	100	121,5	106	109	11,5	14	126	8	27	M8
CHR061	28 j6	60	16	70	231	216	125	165	80	60	14	165	195	11	M8x17 (n.5)	110	135,5	120	123	15	16	136	8	31	M10
CHR081	38 k6	80	25	85	277	284	135	195	100	80	23	185	230 232 (081M)	14	M10x20 (n.7)	123	151	130	135	15	20	184	10	41	M12
CHR101	48 k6	110	19	130	355	377	180	252	125	100	17	240	295	18	M10x20 (n.6)	162	185,5	173	178	16	22	251,5	14	51,5	M16
CHR121	55 m6	110	25	150	422	426,5	210	300	160	115	22	280	340	18	M12x25 (n.7)	183	224	202	207	19	25	266,5	16	59	M20

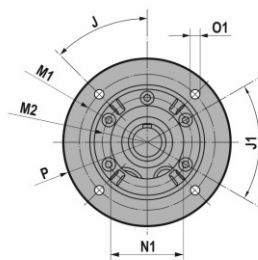
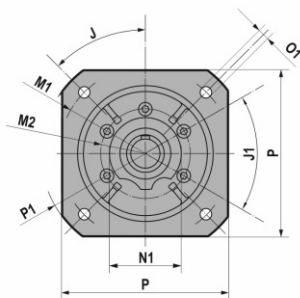
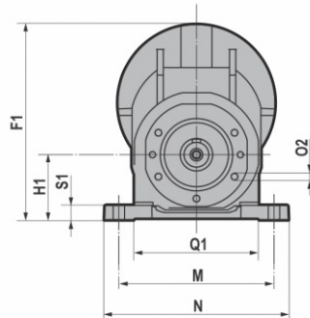
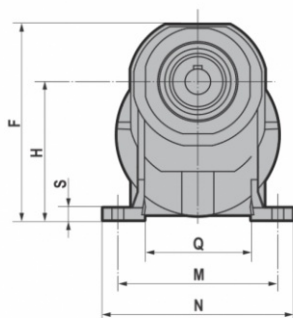
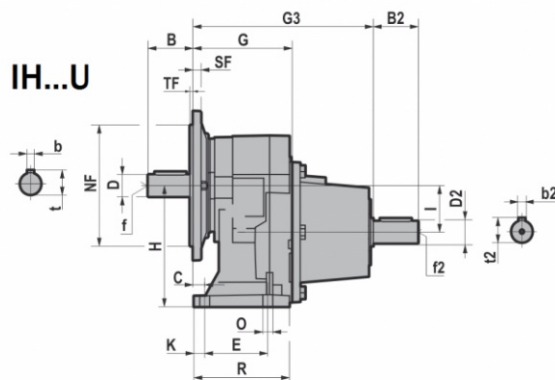
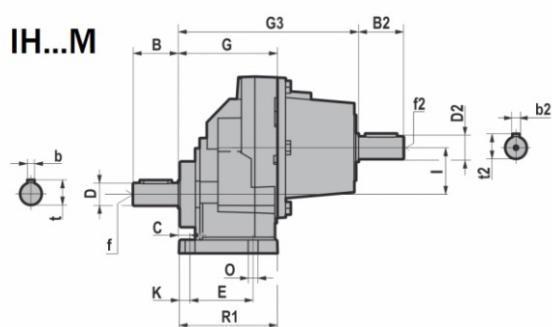
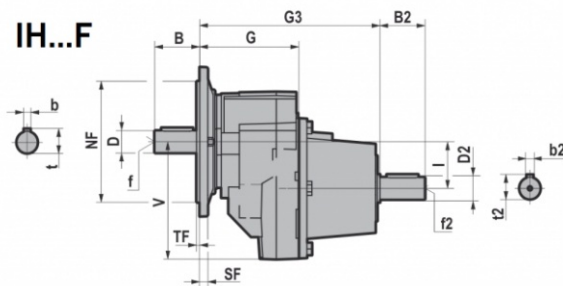
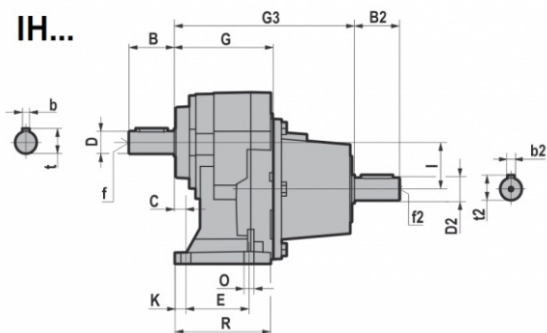
		J	J1	M1	M2	NF f8	N1	O1	P	P1	SF	TF
CHR041F/U CHR051F/U	FA	45°	45°	Ø165	Ø85	130	70	11 (n.4)	160	Ø200	9	3,5
	FB			Ø130	Ø85	110		9 (n.4)	Ø160	/	9	3,5
	FC			Ø115	Ø85	95		9 (n.4)	Ø140	/	9	3
	FD			Ø100	Ø85	80		M8 (n.4)	Ø120	/	9	3
CHR061F/U	FA	45°	45°	Ø215	Ø105	180	90	14 (n.4)	200	Ø250	12	4
	FB			Ø165	Ø105	130		11 (n.4)	Ø200	/	12	3,5
CHR081F/U CHR101F/U	FA	45°	45°	Ø265	Ø130	230	110	14 (n.4)	250	Ø300	15	4
	FB			Ø215	Ø130	180		14 (n.4)	Ø250	/	15	4
	FC			Ø165	Ø130	130		11 (n.4)	Ø200	/	15	3,5
CHR121F/U	FA	45°	45°	Ø300	Ø165	250	130	18 (n.4)	300	Ø350	16	5
	FB			Ø265	Ø165	230		14 (n.4)	Ø300	/	16	4
	FC			Ø 215	Ø165	180		14 (n.4)	Ø250	/	16	4

T (IE1 - IE2 - IE3)										
CHR.../F/U/M	063	071	080	090S	090L	100	112	132S	132M/L	
CHR041 CHR051 CHR061	X	215	241	268 *(291)	296 *(329)	321 *(354)	333	351 *(375)	/	/
	Y	121	139	158	173	173	191	211	/	/
	Z	104	112	122	130	130	139	154	/	/
CHR081	X	/	221	248 *(271)	276 *(309)	301 *(334)	335	356 *(380)	405	443
	Y	/	139	158	173	173	191	211	249	249
	Z	/	112	122	130	130	139	154	194	194
CHR101 CHR121	X	/	/	/	267 *(300)	292 *(325)	326	347 *(371)	396	434
	Y	/	/	/	173	173	191	211	249	249
	Z	/	/	/	130	130	139	154	194	194

TB (IE1 - IE2 - IE3)										
CHR.../F/U/M	063	071	080	090S	090L	100	112	132S	132M/L	
CHR041 CHR051 CHR061	X	273	306.5	341 *(364)	373 *(406)	398 *(431)	415	448 *(472)	/	/
	Y	121	139	158	173	173	191	211	/	/
	Z	119	129	137	157	157	168	183	/	/
CHR081	X	/	286.5	321 *(344)	353 *(386)	378 *(411)	417	453 *(477)	505	547
	Y	/	139	158	173	173	191	211	249	249
	Z	/	129	137	157	157	168	183	230	230
CHR101 CHR121	X	/	/	/	343 *(376)	368 *(401)	407	443 *(467)	495	537
	Y	/	/	/	173	173	191	211	249	249
	Z	/	/	/	157	157	168	183	230	230

*TP80B4, TP90S4, TP90L4, TP90S6, TP112M4, TP112M6

3.1.13 IHR..1



FA

FB

FC

FD

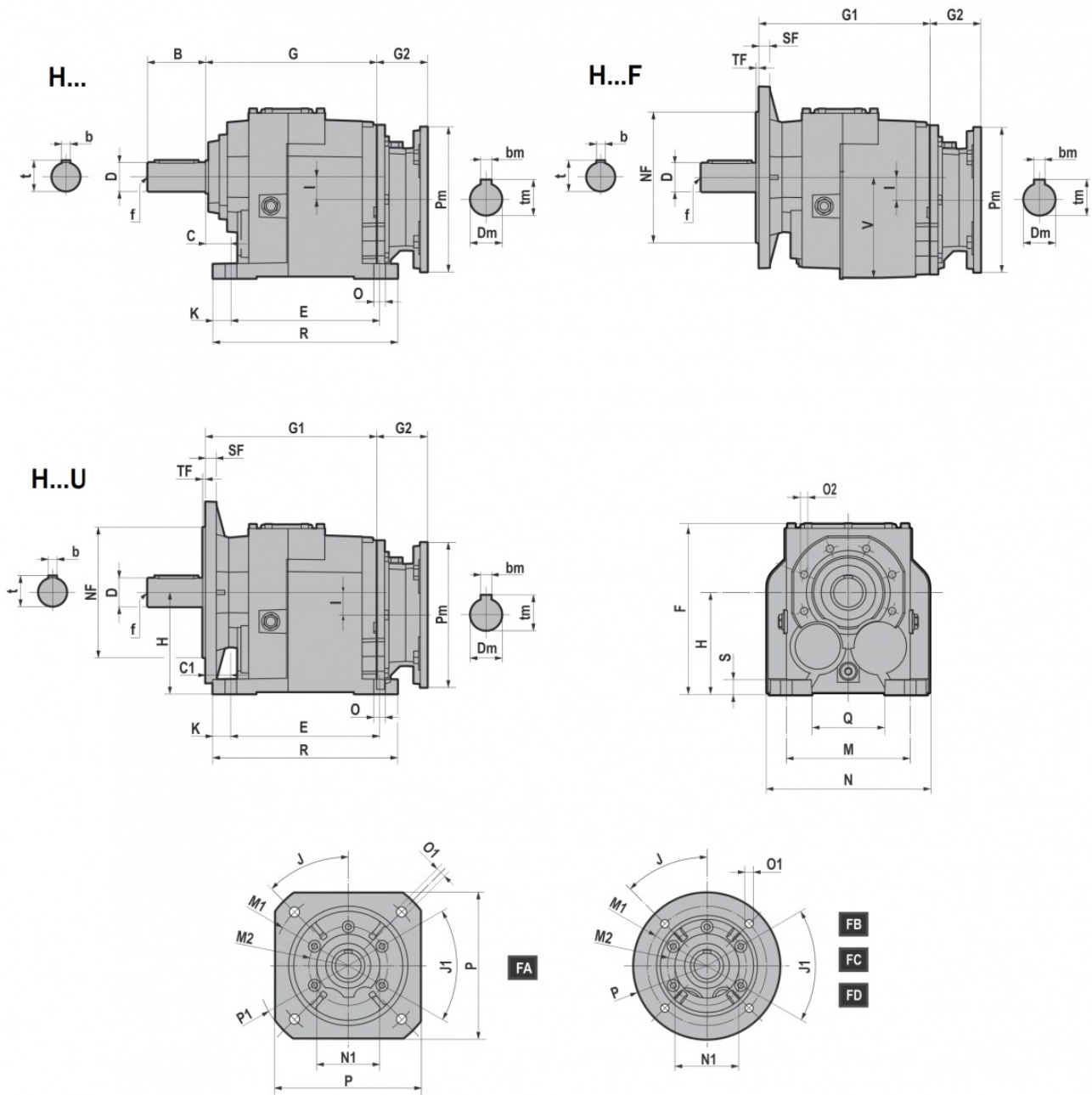
3.1 REDUCERS/GEARED MOTORS

IHR.../F/U/M	D	B	C	E	F	FI	G	H	HI	I	K	M	N	O	O2	Q	Q1	R	R1	S	SI	-V	b	t	f
IHR041	19 j6	40	13	45	168,5	168	100	120	50	42	12	105	130 125 (041M)	9	M8x17 (n.5)	74	55	86,5	98	9,5	8	118	6	21,5	M6
IHR051	24 j6	50	13	70	183,5	189	110	130	63	50	12	150	178	11	M8x17 (n.5)	100	121,5	106	109	11,5	14	126	8	27	M8
IHR061	28 j6	60	16	70	231	216	125	165	80	60	14	165	195	11	M8x17 (n.5)	110	135,5	120	123	15	16	136	8	31	M10
IHR081	38 k6	80	25	85	277	284	135	195	100	80	23	185	230 232 (081M)	14	M10x20 (n.7)	123	151	130	135	15	20	184	10	41	M12
IHR101	48 k6	110	19	130	355	377	180	252	125	100	17	240	295	18	M10x20 (n.6)	162	185,5	173	178	16	22	251,5	14	51,5	M16
IHR121	55 m6	110	25	150	422	426,5	210	300	160	115	22	280	340	18	M12x25 (n.7)	183	224	202	207	19	25	266,5	16	59	M20

		J	J1	M1	M2	NF f8	N1	O1	P	P1	SF	TF
IHR041F/U IHR051F/U	FA	45°	45°	Ø165	Ø85	130	70	11 (n.4)	160	Ø200	9	3,5
	FB			Ø130	Ø85	110		9 (n.4)	Ø160	/	9	3,5
	FC			Ø115	Ø85	95		9 (n.4)	Ø140	/	9	3
	FD			Ø100	Ø85	80		M8 (n.4)	Ø120	/	9	3
IHR061F/U	FA	45°	45°	Ø215	Ø105	180	90	14 (n.4)	200	Ø250	12	4
	FB			Ø165	Ø105	130		11 (n.4)	Ø200	/	12	3,5
IHR081F/U IHR101F/U	FA	45°	45°	Ø265	Ø130	230	110	14 (n.4)	250	Ø300	15	4
	FB			Ø215	Ø130	180		14 (n.4)	Ø250	/	15	4
	FC			Ø165	Ø130	130		11 (n.4)	Ø200	/	15	3,5
IHR121F/U	FA	45°	45°	Ø300	Ø165	250	130	18 (n.4)	300	Ø350	16	5
	FB			Ø265	Ø165	230		14 (n.4)	Ø300	/	16	4
	FC			Ø 215	Ø165	180		14 (n.4)	Ø250	/	16	4

	G3	B2	D2	b2	t2	f2
IHR041	190	40	16 j6	5	18	M6
IHR051	200	50	24 j6	8	27	M8
IHR061	215	50	24 j6	8	27	M8
IHR081	248	60	28 j6	8	31	M10
IHR101	306,5	80	38 k6	10	41	M12
IHR121	336,5	80	38 k6	10	41	M12

3.1.14 H..2/3



H.../F/U	D	B	b	t	f	C	C1	E	F	G	G1	H	I	K	M	N	O	O2	Q	R	S	-V
H032/H033	25 j6	50	8	28	M10	25	34	130	169	141	150	90	9,2	15	110	140	11	M8x17 (n.5)	60	160	15	92
H042/H043	30 j6	60	8	33	M10	30	30	165	189	152	152	115	18	15	135	170	14	M8x17 (n.5)	85	195	15	115
H052/H053	35 k6	70	10	38	M12	30	30	165	192	187	187	115	25,5	18	135	185	14	M8x17 (n.5)	80	201	18	116
H062/H063	40 k6	80	12	43	M16	35	35	205	234	236	236	140	31	25	170	220	16	M10x20 (n.6)	100	255	20	140
	35 k6	70	10	38	M12				234	236	140	31	25	170	220	16						
H082/H083	50 k6	100	14	53,5	M16	40	40	260	292	272,5	272,5	180	31	27,5	215	280	18	M12x25 (n.7)	140	315	25	180
	40 k6	80	12	43	M16				292	272,5	180	31	27,5	215	280	18						
H102/H103	60 m6	120	18	64	M20	40	40	310	364	316	316	225	35,5	27,5	250	330	22	M14x28 (n.7)	159	365	30	227
H122/H123	70 m6	140	20	74,5	M20	45	45	370	408	376,5	376,5	250	47,5	35	290	406	26	M14x30 (n.7)	185,5	440	35	253
H142/H143	90 m6	170	25	95	M20	50	50	410	498	430	430	315	45	40	340	450	26	M16x32 (n.7)	230	490	35	320

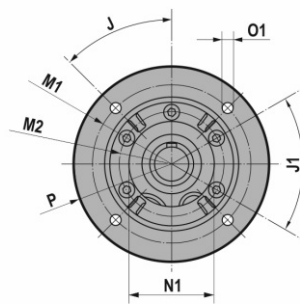
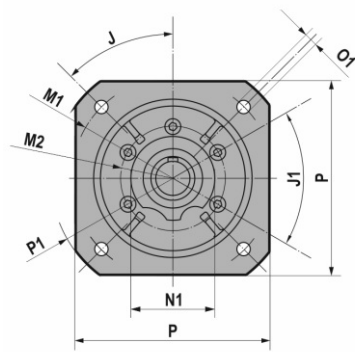
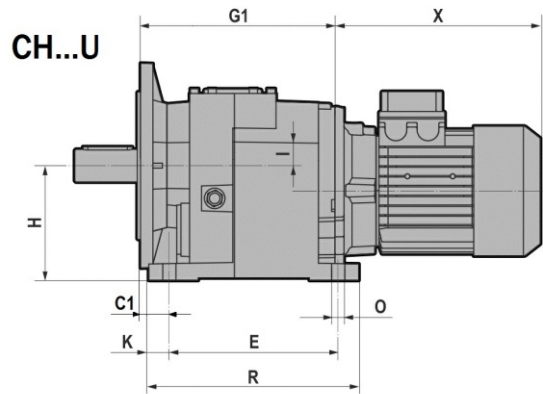
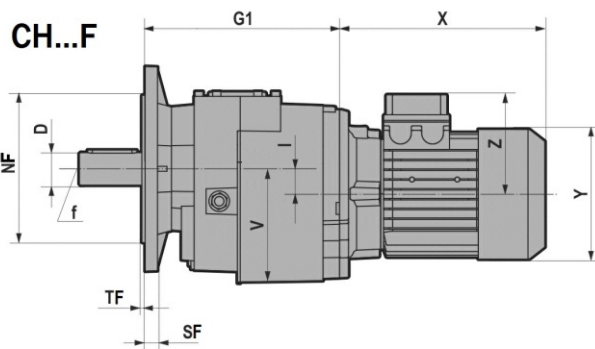
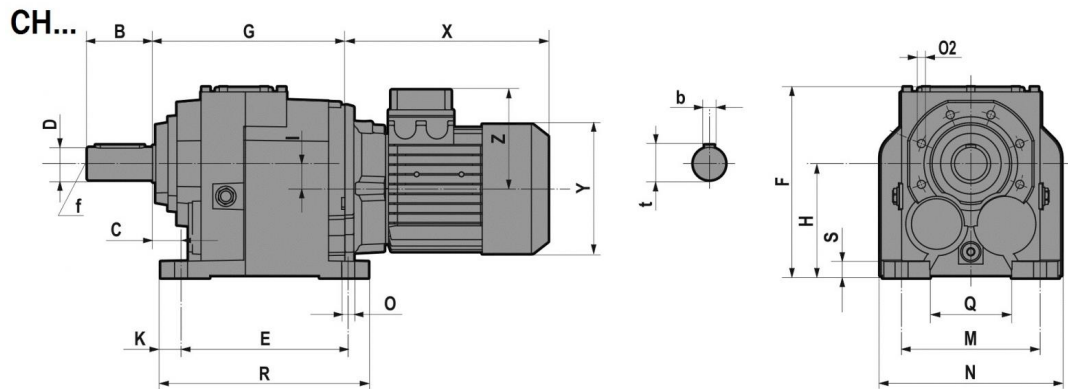
3.1 REDUCERS/GEARED MOTORS

....F/U		J	J1	M1	M2	NF f8	N1	O1	P	P1	SF	TF
H032/H033 H042/H043	FA	45°	45°	Ø165	Ø85	130	70	11 (n.4)	160	Ø200	9	3,5
	FB			Ø130	Ø85	110		9 (n.4)	Ø160	/	9	3,5
	FC			Ø115	Ø85	95		9 (n.4)	Ø140	/	9	3
	FD			Ø100	Ø85	80		M8 (n.4)	Ø120	/	9	3
H052/H053	FA	45°	45°	Ø215	Ø105	180	90	14 (n.4)	200	Ø250	12	4
	FB			Ø165	Ø105	130		11 (n.4)	Ø200	/	12	3,5
H062/H063	FA	45°	45°	Ø265	Ø130	230	110	14 (n.4)	250	Ø300	15	4
	FB			Ø215	Ø130	180		14 (n.4)	Ø250	/	15	4
	FC			Ø165	Ø130	130		11 (n.4)	Ø200	/	15	3,5
H082/H083	FA	45°	45°	Ø300	Ø165	250	130	18 (n.4)	300	Ø350	16	5
	FB			Ø265	Ø165	230		14 (n.4)	Ø300	/	16	4
	FC			Ø215	Ø165	180		14 (n.4)	Ø250	/	16	4
H102/H103	FA	45°	45°	Ø350	Ø185	300	150	18 (n.4)	350	Ø400	18	5
	FB			Ø300	Ø185	250		18 (n.4)	Ø350	/	18	5
	FC			Ø265	Ø185	230		14 (n.4)	Ø300	/	18	4
H122/H123	FB	45°	45°	Ø350	Ø200	300	170	18 (n.4)	Ø400	/	18	5
H142/H143	FB	22°30'	45°	Ø400	Ø245	350	210	18 (n.8)	Ø450	/	25	5
	FC	45°		Ø350	Ø245	300		18 (n.4)	Ø400	/	25	5

IEC	Pm x Dm	G2 H.../F/U					
		H032/H033 H042/H043 H052/H053	H062/H063	H082/H083	H102/H103	H122/H123	H142/H143
063	140x11	57,0	/	/	/	/	/
071	160x14	69,0	49,0	/	/	/	/
080	200x19	90,0	70,0	70,0	/	/	/
090	200x24	90,0	70,0	70,0	60,5	/	/
100-112	250x28	105,0	85,0	85,0	75,5	75,5	/
132	300x38	/	110,0	110,0	100,5	100,5	76,0
160	350x42	/	/	157,5	148,0	148,0	123,5
180	350x48	/	/	/	148,0	148,0	123,5
200	400x55	/	/	/	185,0	185,0	160,5
225	450x60	/	/	/	/	/	160,5

B5	Pm	Dm	bm	tm
063	140	11	4	12,8
071	160	14	5	16,3
080	200	19	6	21,8
090	200	24	8	27,3
100	250	28	8	31,3
112	250	28	8	31,3
132	300	38	10	41,3
160	350	42	12	45,3
180	350	48	14	51,8
200	400	55	16	59,3
225	450	60	18	64,4

3.1.15 CH..2/3



- FC
- FD

3.1 REDUCERS/GEARED MOTORS

CH.../F/U	D	B	b	t	f	C	C1	E	F	G	G1	H	I	K	M	N	O	O2	Q	R	S	-V
CH032/CH033	25 j6	50	8	28	M10	25	34	130	169	141	150	90	9,2	15	110	140	11	M8x17 (n.5)	60	160	15	92
CH042/CH043	30 j6	60	8	33	M10	30	30	165	189	152	152	115	18	15	135	170	14	M8x17 (n.5)	85	195	15	115
CH052/CH053	35 k6	70	10	38	M12	30	30	165	192	187	187	115	25,5	18	135	185	14	M8x17 (n.5)	80	201	18	116
CH062/CH063	40 k6	80	12	43	M16	35	35	205	234	236	236	140	31	25	170	220	16	M10x20 (n.6)	100	255	20	140
	35 k6	70	10	38	M12																	
CH082/CH083	50 k6	100	14	53,5	M16	40	40	260	292	272,5	272,5	180	31	27,5	215	280	18	M12x25 (n.7)	140	315	25	180
	40 k6	80	12	43	M16																	
CH102/CH103	60 m6	120	18	64	M20	40	40	310	364	316	316	225	35,5	27,5	250	330	22	M14x28 (n.7)	159	365	30	227
CH122/CH123	70 m6	140	20	74,5	M20	45	45	370	408	376,5	376,5	250	47,5	35	290	406	26	M14x30 (n.7)	185,5	440	35	253
CH142/CH143	90 m6	170	25	95	M20	50	50	410	498	430	430	315	45	40	340	450	26	M16x32 (n.7)	230	490	35	320

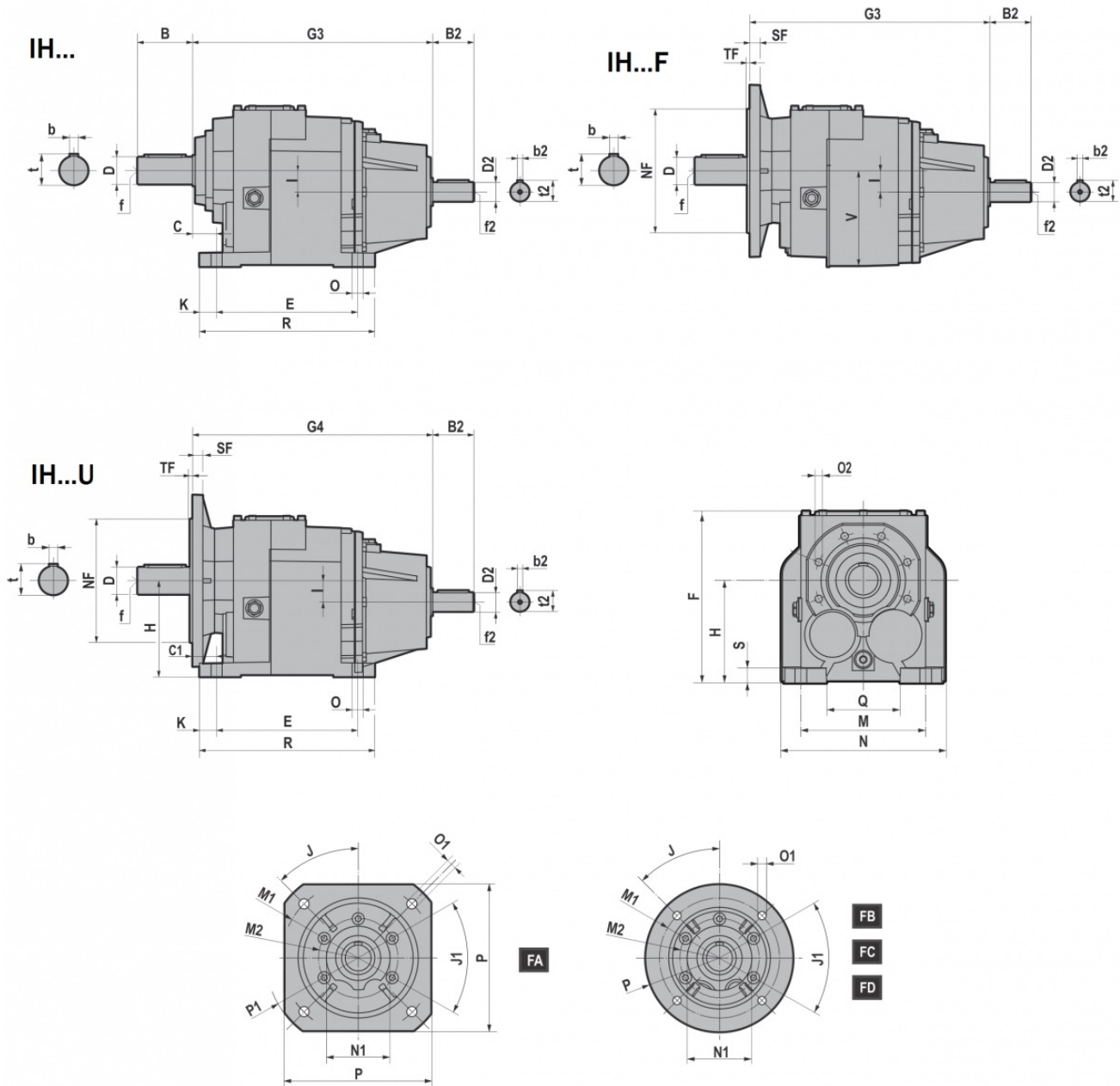
....F/U		J	J1	M1	M2	NF f8	N1	O1	P	P1	SF	TF
CH032/CH033 CH042/CH043	FA	45°	45°	Ø165	Ø85	130	70	11 (n.4)	160	Ø200	9	3,5
	FB			Ø130	Ø85	110		9 (n.4)	Ø160	/	9	3,5
	FC			Ø115	Ø85	95		9 (n.4)	Ø140	/	9	3
	FD			Ø100	Ø85	80		M8 (n.4)	Ø120	/	9	3
CH052/CH053	FA	45°	45°	Ø215	Ø105	180	90	14 (n.4)	200	Ø250	12	4
	FB			Ø165	Ø105	130		11 (n.4)	Ø200	/	12	3,5
CH062/CH063	FA	45°	45°	Ø265	Ø130	230	110	14 (n.4)	250	Ø300	15	4
	FB			Ø215	Ø130	180		14 (n.4)	Ø250	/	15	4
	FC			Ø165	Ø130	130		11 (n.4)	Ø200	/	15	3,5
CH082/CH083	FA	45°	45°	Ø300	Ø165	250	130	18 (n.4)	300	Ø350	16	5
	FB			Ø265	Ø165	230		14 (n.4)	Ø300	/	16	4
	FC			Ø215	Ø165	180		14 (n.4)	Ø250	/	16	4
CH102/CH103	FA	45°	45°	Ø350	Ø185	300	150	18 (n.4)	350	Ø400	18	5
	FB			Ø300	Ø185	250		18 (n.4)	Ø350	/	18	5
	FC			Ø265	Ø185	230		14 (n.4)	Ø300	/	18	4
CH122/CH123	FB	45°	45°	Ø350	Ø200	300	170	18 (n.4)	Ø400	/	18	5
CH142/CH143	FB	22°30'	45°	Ø400	Ø245	350	210	18 (n.8)	Ø450	/	25	5
	FC	45°		Ø350	Ø245	300		18 (n.4)	Ø400	/	25	5

T (IE1 - IE2 - IE3)										
CH.../F/U		063	071	080	090S	090L	100	112	132S	132M/L
CH032/CH033 CH042/CH043 CH052/CH053	X	215	241	268 *(291)	296 *(329)	321 *(354)	333	351 *(375)	/	/
	Y	121	139	158	173	173	191	211	/	/
	Z	104	112	122	130	130	139	154	/	/
CH062/CH063 CH082/CH083	X	/	221	248 *(271)	276 *(309)	301 *(334)	335	356 *(380)	405	443
	Y	/	139	158	173	173	191	211	249	249
	Z	/	112	122	130	130	139	154	194	194
CH102/CH103 CH122/CH123	X	/	/	/	267 *(300)	292 *(325)	326	347 *(371)	396	434
	Y	/	/	/	173	173	191	211	249	249
	Z	/	/	/	130	130	139	154	194	194

TB (IE1 - IE2 - IE3)										
CH.../F/U		063	071	080	090S	090L	100	112	132S	132M/L
CH032/CH033 CH042/CH043 CH052/CH053	X	273	306.5	341 *(364)	373 *(406)	398 *(431)	415	448 *(472)	/	/
	Y	121	139	158	173	173	191	211	/	/
	Z	119	129	137	157	157	168	183	/	/
CH062/CH063 CH082/CH083	X	/	286.5	321 *(344)	353 *(386)	378 *(411)	417	453 *(477)	505	547
	Y	/	139	158	173	173	191	211	249	249
	Z	/	129	137	157	157	168	183	230	230
CH102/CH103 CH122/CH123	X	/	/	/	343 *(376)	368 *(401)	407	443 *(467)	495	537
	Y	/	/	/	173	173	191	211	249	249
	Z	/	/	/	157	157	168	183	230	230

*TP80B4, TP90S4, TP90L4, TP90S6, TP112M4, TP112M6

3.1.16 IH...2/3



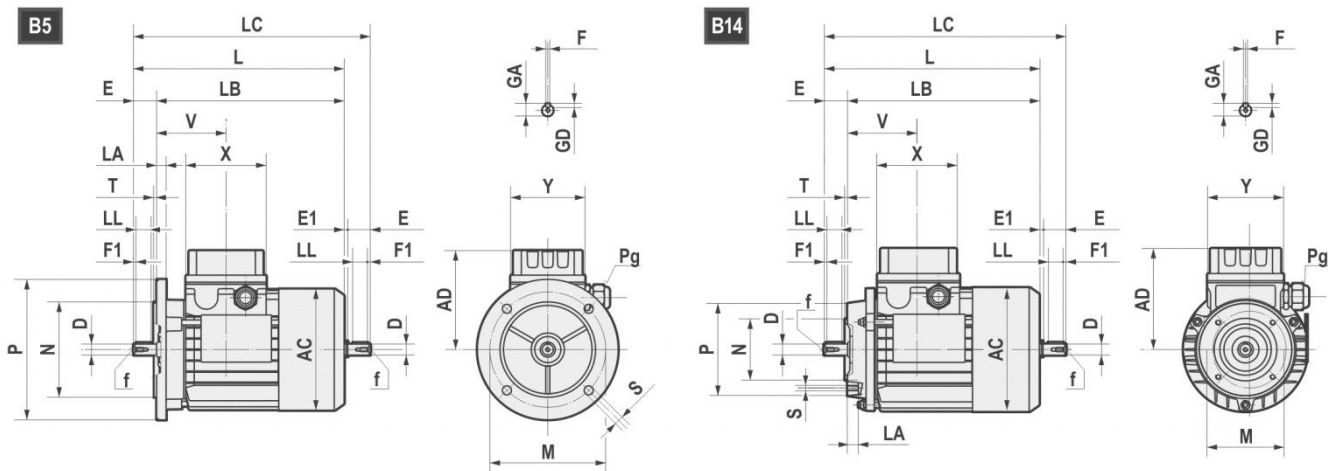
IH.../F/U	D	B	b	t	f	C	C1	E	F	G	G1	H	I	K	M	N	O	O2	Q	R	S	-V
IH032/IH033	25 j6	50	8	28	M10	25	34	130	169	141	150	90	9,2	15	110	140	11	M8x17 (n.5)	60	160	15	92
IH042/IH043	30 j6	60	8	33	M10	30	30	165	189	152	152	115	18	15	135	170	14	M8x17 (n.5)	85	195	15	115
IH052/IH053	35 k6	70	10	38	M12	30	30	165	192	187	187	115	25,5	18	135	185	14	M8x17 (n.5)	80	201	18	116
IH062/IH063	40 k6	80	12	43	M16	35	35	205	234	236	236	140	31	25	170	220	16	M10x20 (n.6)	100	255	20	140
	35 k6	70	10	38	M12																	
IH082/IH083	50 k6	100	14	53,5	M16	40	40	260	292	272,5	272,5	180	31	27,5	215	280	18	M12x25 (n.7)	140	315	25	180
	40 k6	80	12	43	M16																	
IH102/IH103	60 m6	120	18	64	M20	40	40	310	364	316	316	225	35,5	27,5	250	330	22	M14x28 (n.7)	159	365	30	227
IH122/IH123	70 m6	140	20	74,5	M20	45	45	370	408	376,5	376,5	250	47,5	35	290	406	26	M14x30 (n.7)	185,5	440	35	253
IH142/IH143	90 m6	170	25	95	M20	50	50	410	498	430	430	315	45	40	340	450	26	M16x32 (n.7)	230	490	35	320

3.1 REDUCERS/GEARED MOTORS

....F/U		J	J1	M1	M2	NF f8	N1	O1	P	P1	SF	TF
IH032/IH033 IH042/IH043	FA	45°	45°	Ø165	Ø85	130	70	11 (n.4)	160	Ø200	9	3,5
	FB			Ø130	Ø85	110		9 (n.4)	Ø160	/	9	3,5
	FC			Ø115	Ø85	95		9 (n.4)	Ø140	/	9	3
	FD			Ø100	Ø85	80		M8 (n.4)	Ø120	/	9	3
IH052/IH053	FA	45°	45°	Ø215	Ø105	180	90	14 (n.4)	200	Ø250	12	4
	FB			Ø165	Ø105	130		11 (n.4)	Ø200	/	12	3,5
IH062/IH063	FA	45°	45°	Ø265	Ø130	230	110	14 (n.4)	250	Ø300	15	4
	FB			Ø215	Ø130	180		14 (n.4)	Ø250	/	15	4
	FC			Ø165	Ø130	130		11 (n.4)	Ø200	/	15	3,5
IH082/IH083	FA	45°	45°	Ø300	Ø165	250	130	18 (n.4)	300	Ø350	16	5
	FB			Ø265	Ø165	230		14 (n.4)	Ø300	/	16	4
	FC			Ø215	Ø165	180		14 (n.4)	Ø250	/	16	4
IH102/IH103	FA	45°	45°	Ø350	Ø185	300	150	18 (n.4)	350	Ø400	18	5
	FB			Ø300	Ø185	250		18 (n.4)	Ø350	/	18	5
	FC			Ø265	Ø185	230		14 (n.4)	Ø300	/	18	4
IH122/IH123	FB	45°	45°	Ø350	Ø200	300	170	18 (n.4)	Ø400	/	18	5
IH142/IH143	FB	22°30'	45°	Ø400	Ø245	350	210	18 (n.8)	Ø450	/	25	5
	FC	45°		Ø350	Ø245	300		18 (n.4)	Ø400	/	25	5

IH.../F/U	G3	G4	B2	D2	b2	t2	f2
IH032/IH033	231	240	50	24 j6	8	27	M8
IH042/IH043	242	242	50	24 j6	8	27	M8
IH052/IH053	277	277	50	24 j6	8	27	M8
IH062/IH063	349	349	60	28 j6	8	31	M10
IH082/IH083	385,5	385,5	60	28 j6	8	31	M10
IH102/IH103	442,5	442,5	80	38 k6	10	41	M12
IH122/IH123	503	503	80	38 k6	10	41	M12
IH142/IH143	570	570	110	42 k6	12	45	M16

3.2.1 Electric motors



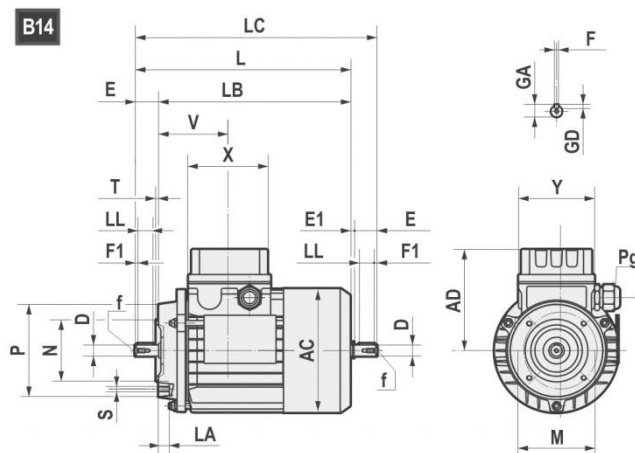
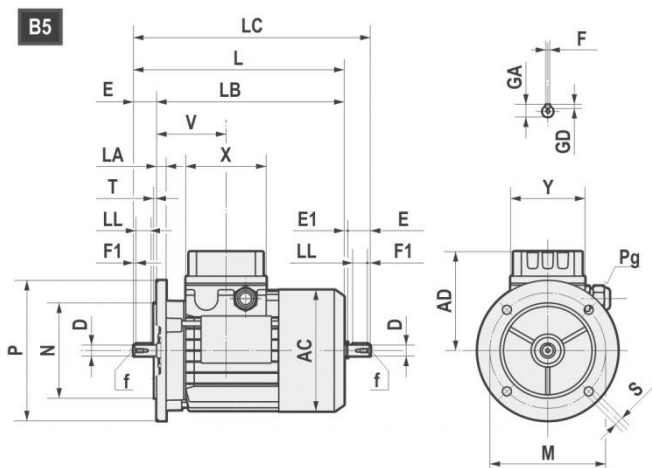
	AC	AD	L	LB	LC	X	Y	V	D	E	E1	f	F1	GA	F	GD
63	121	104	211	188	235,5	80	74	69	11 j6	23	1,5	M4x10	2,5	12,5	4	4
71	139	112	238,5	208,5	271	80	74	74,5	14 j6	30	2,5	M5x12.5	3	16	5	5
80	158	122	272,5 *(296)	232,5 *(256)	314 *(337)	80	74	78	19 j6	40	1,5	M6x16	5	21,5	6	6
90S	173	146	298 *(331)	248 *(281)	349,5 *(381)	98	98	89,5	24 j6	50	1,5	M8x19	5	27	8	7
90L	173	146	323 *(356)	273 *(306)	374,5 *(408)	98	98	89,5	24 j6	50	1,5	M8x19	5	27	8	7
100	191	155	368	308	431,5	98	98	97,5	28 j6	60	3,5	M10x22	7,5	31	8	7
112	211	170	382,5 *(408)	322,5 *(348)	447 *(472)	98	98	100	28 j6	60	3,5	M10x22	7,5	31	8	7
132S	249	195	452	372	536,5	118	118	115,5	38 k6	80	4	M12x28	10	41	10	8
132L	249	195	490	410	574,5	118	118	115,5	38 k6	80	4	M12x28	10	41	10	8
160S	249	195	520	410	/	118	118	115,5	42k6	100	/	M16x36	10	45	12	8

*TP80B4, TP90S4, TP90L4, TP90S6, TP112M4, TP112M6

B5	M	N	P	LA	S	T
63	115	95	140	10	9	3
71	130	110	160	10	9,5	3,5
80	165	130	200	12	11	3,5
90	165	130	200	12	11	3,5
100	215	180	250	15	14	4
112	215	180	250	14,5	14	4
132	265	230	300	20	14	3,5
160	300	250	350	13	18,5	3,5

B14	M	N	P	LA	S	T
63	75	60	90	10	M5	2,5
71	85	70	105	10,5	M6	2,5
80	100	80	120	10,5	M6	3
90	115	95	140	11,5	M8	3
100	130	110	160	15	M8	3,5
112	130	110	160	11,5	M8	3,5
132	165	130	200	20,5	M10	3,5
160	215	180	250	-	M12	4

3.2 ELECTRIC MOTORS



		AC	AD	L	LB	X	D	E	f	GA	F	GD	LL	Pg	
160M	2-4-6	314	251	600	490	158	42	110	M16	45	12	8	90	2-M40x1,5	1-M16x1,5
160L	2-4-6	314	251	645	535	158	42	110	M16	45	12	8	90	2-M40x1,5	1-M16x1,5
180M	2-4	355	267	680	570	158	48	110	M16	51,5	14	9	100	2-M40x1,5	1-M16x1,5
180L	4-6	355	267	720	610	158	48	110	M16	51,5	14	9	100	2-M40x1,5	1-M16x1,5
200L	2-4-6	397	300	785	675	187	55	110	M20	59	16	10	100	2-M50x1,5	1-M16x1,5
225S	4	446	325	820	680	187	60	140	M20	64	18	11	125	2-M50x1,5	1-M16x1,5
225M	2	446	325	815	705	187	55	110	M20	59	16	10	100	2-M50x1,5	1-M16x1,5
225M	4-6	446	325	845	705	187	60	140	M20	64	18	11	125	2-M50x1,5	1-M16x1,5
250M	2-4-6	485	360	910	770	238	60	140	M20	64	18	11	125	2-M63x1,5	1-M16x1,5
250M	2-4-6	485	360	910	770	238	65	140	M20	69	18	11	125	2-M63x1,5	1-M16x1,5
280S	2-4-6	547	390	970	830	238	65	140	M20	69	18	11	125	2-M63x1,5	1-M16x1,5
280S	2-4-6	547	390	970	830	238	75	140	M20	79,5	20	12	125	2-M63x1,5	1-M16x1,5
280M	2-4-6	547	390	1025	885	238	65	140	M20	69	18	11	125	2-M63x1,5	1-M16x1,5
280M	2-4-6	547	390	1025	885	238	75	140	M20	79,5	20	12	125	2-M63x1,5	1-M16x1,5

B5	M	N	P	LA	S	T
160	300	250	350	13	19	5
180	300	250	350	15	19	5
200	350	300	400	17	19	5
225	400	350	450	20	19	5
250	500	450	550	22	19	5
280	500	450	550	22	19	5

3.2.2 Standard high efficiency (TS), high (TH) and premium (TP) motors

Motovario, three-phase, single polarity motors are available in three different versions (IE1-IE2-IE3) in compliance with standard 60034-30-1 (see table). The efficiency value is calculated according to the method set forth in standard IEC 60034-2-1.

1. IE1: Standard efficiency TS series.
2. IE2: High efficiency TH series
3. IE3: Premium efficiency TP series.

Table of Motovario commercial availability

NOMINAL POWER [kW]	POLES	EFFICIENCY LEVEL		
		IE1	IE2	IE3
$0,09 \leq P_n < 0,75$	2 - 4 - 6	TS-TBS	-	-
$0,75 \leq P_n \leq 11$	2 - 4	TBS	-	-
$0,75 \leq P_n \leq 5,5$	6	TBS	TH-TBH	TP-TBP
$0,75 \leq P_n \leq 9,2$	2 - 4	-	TH-TBH	-
$0,75 \leq P_n \leq 7,5$	2 - 4	-	-	TP-TBP
$7,5 \leq P_n \leq 22$	6	TBS (*)	-	TP
$11 \leq P_n \leq 90$	4	-	-	TP
$15 \leq P_n \leq 37$	2	TBS (*)	-	TP
$15 \leq P_n \leq 55$	4	TBS (*)	-	-

(*) Series available on request.

3.2 ELECTRIC MOTORS

3.2.3 Nominal power - [kW]

	63A	63B	63C	71A	71B	71C	80A			80B		
Poles	TS	TS	TS	TS	TS	TS	TS	TH	TP	TS	TH	TP
2	0,18	0,25	0,37	0,37	0,55	-	-	0,75	0,75	-	1,1	1,1
4	0,12	0,18	0,22	0,25	0,37	0,55	0,55	-	-	-	0,75	0,75
6	0,09	0,12	0,15	0,18	0,25	0,37	0,37	-	-	0,55	-	-

	90S		90L		100LR	100L	100LA		112MR	112MS	112MA	112M
Poles	TH	TP	TH	TP	TP	TP	TH	TP	TP	TP	TH	TP
2	1,5	1,5	2,2	2,2	-	3	3	-	-	-	4	4
4	1,1	1,1	1,5	1,5	-	-	2,2	2,2	2,2	3	4	4
6	-	0,75	0,75	-	1,1	1,5	1,1	-	-	-	2,2	2,2

	112MR	112MS	132S	132SA	132MS	132SB	132M	132MA		132MB	
Poles	TP	TP	TP	TH	TP	TH	TP	TH	TP	TH	TP
2	-	-	5,5	5,5	-	7,5	7,5	9,2	-	-	-
4	2,2	3	-	5,5	5,5	-	7,5	7,5	-	9,2	-
6	-	-	3	3	-	-	-	4	4	5,5	5,5

	160M	160MA	160MB	160L	160LA	180M	180L
Poles	TP	TP	TP	TP	TP	TP	TP
2	-	11	15	18,5	-	22	-
4	-	11	-	-	15	18,5	22
6	7,5	-	-	11	-	-	15

	200L	200LA	200LB	225S	225M	250M	280S	280M
Poles	TP	TP	TP	TP	TP	TP	TP	TP
2	-	30	37	-	-	-	-	-
4	30	-	-	37	45	55	75	90
6	-	18,5	22	-	-	-	-	-

3.3 WEIGHTS

The values reported in the tables are referred to the weight of the gearbox with lubricant included.

*Weight without motor

* H-PH	063	071	080-090	100-112	132	160-180	200	225	
A31	1,9	2,0	2,2	/	/	/	/	/	- kg
A32	4,2	4,3	4,6	/	/	/	/	/	
A33	4,0	4,1	5,2	/	/	/	/	/	
A41	3,1	3,2	3,5	/	/	/	/	/	
A42	5,2	5,3	5,5	/	/	/	/	/	
A43	5,8	5,9	6,1	/	/	/	/	/	
A51	4,2	4,3	4,5	/	/	/	/	/	
A52	/	/	9,5	13,0	/	/	/	/	
A53	9,9	10,0	10,2	/	/	/	/	/	
A61	/	/	6,6	7,0	/	/	/	/	
A62	/	/	11,3	14,8	/	/	/	/	
A63	12,5	12,6	13,2	/	/	/	/	/	
032-033	8,4	8,8	9,4	13,7	/	/	/	/	
042-043	10,9	11,3	11,9	16,2	/	/	/	/	
R041	/	4,8	5,4	/	/	/	/	/	
052-053	16,0	16,4	17,0	21,3	/	/	/	/	
R051	/	6,7	7,3	11,6	/	/	/	/	
062-063	/	27,0	29,1	31,2	33,9	/	/	/	
R061	/	/	9,3	13,6	/	/	/	/	
082-083	/	/	49,1	51,2	53,2	60,5	/	/	
R081	/	/	19,3	21,3	23,9	/	/	/	
102-103	/	/	77,6	79,9	82,7	88,7	/	/	
R101	/	/	/	32,7	35,5	41,5	/	/	
R121	/	/	/	/	36,8	42,8	57,8	/	
122-123	/	/	/	109,5	112,3	118,3	133,3	/	
142-143	/	/	/	/	177,0	184,9	199,1	200,9	

IH	- kg
A32	4,3
A33	5,0
A41	3,3
A42	5,2
A43	5,8
A51	4,2
A52	9,4
A53	9,9
A61	6,5
A62	11,2
A63	12,9
032-033	11,5
042-043	14,0
R041	7,5
052-053	19,1
R051	9,4
062-063	33,1
R061	11,4
082-083	53,1
R081	23,2
102-103	87,5
R101	40,3
R121	41,6
122-123	117,1
142-143	192,1

3.3 WEIGHTS

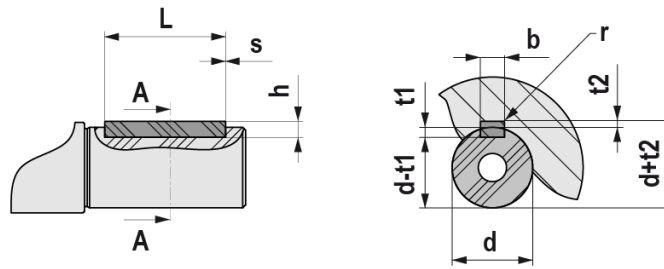
CH	TS									
	063	071	080	090S	090L	100	112	132S	132M	
A32	6,9	8,7	12,7	/	/	/	/	/	/	- kg
A33	7,6	9,5	13,5	/	/	/	/	/	/	
A41	5,9	7,8	11,8	/	/	/	/	/	/	
A42	7,8	9,7	13,7	15,6	18,1	/	/	/	/	
A43	8,4	10,3	14,3	16,2	18,7	/	/	/	/	
A51	6,2	8,1	12,1	14,0	16,5	/	/	/	/	
A52	/	/	17,2	19,1	21,6	26,2	36,5	/	/	
A53	12,0	13,9	17,9	19,8	22,3	/	/	/	/	
A61	/	/	14,3	16,2	18,7	23,3	33,6	/	/	
A62	/	/	19,2	21,1	23,6	28,2	38,5	/	/	
A63	14,6	16,5	20,5	22,4	24,9	/	/	/	/	
032-033	11,9	12,8	17,5	21,4	23,4	28,9	40,4	/	/	
042-043	14,4	15,3	20,0	23,9	25,9	31,4	42,9	/	/	
R041	/	8,8	13,5	17,4	19,4	/	/	/	/	
052-053	19,5	20,4	25,1	29,0	31,0	36,5	48,0	/	/	
R051	/	10,7	15,4	19,3	21,3	26,8	38,3	/	/	
062-063	/	32,7	37,8	40,2	41,7	46,8	58,2	72,2	83,8	
R061	/	/	17,4	21,3	23,3	28,8	40,3	/	/	
082-083	/	/	59,7	62,1	63,6	68,7	80,1	94,1	105,7	
R081	/	/	27,1	29,5	31	36,1	47,5	61,5	73,1	
102-103	/	/	/	93,8	94,8	100,8	110,8	125,8	134,8	
R101	/	/	/	/	/	49,6	59,6	74,6	83,6	
R121	/	/	/	/	/	/	/	77	86	
122-123	/	/	/	/	/	134,5	144,5	159,5	168,5	

CH	TH							
	080	090S	090L	100	112	132S	132M	
A32	14,4	/	/	/	/	/	/	- kg
A33	15,2	/	/	/	/	/	/	
A41	13,5	/	/	/	/	/	/	
A42	15,4	17,9	20	/	/	/	/	
A43	16,0	18,5	20,6	/	/	/	/	
A51	13,8	16,3	18,4	/	/	/	/	
A52	18,9	21,5	23,6	28,5	39,6	/	/	
A53	19,6	22,1	24,3	/	/	/	/	
A61	16,0	18,6	20,7	25,6	36,7	/	/	
A62	20,9	23,4	25,6	30,5	41,6	/	/	
A63	22,1	24,7	26,8	/	/	/	/	
032-033	19,2	23,7	25,3	31,2	43,5	/	/	
042-043	21,7	26,3	27,9	33,8	46	/	/	
R041	15,2	19,7	21,3	/	/	/	/	
052-053	26,8	31,4	33	38,9	51,1	/	/	
R051	17,1	21,6	23,2	29,1	41,4	/	/	
062-063	39,5	42,5	43,7	49,1	61,3	77,5	90,6	
R061	19,1	23,6	25,2	31,1	43,4	/	/	
082-083	61,4	64,4	65,6	71	83,2	99,4	112,5	
R081	28,8	31,8	33	38,4	50,6	66,8	79,9	
102-103	/	96,1	96,8	103,1	113,9	131,1	141,6	
R101	/	/	/	51,9	62,7	79,9	90,4	
R121	/	/	/	/	/	82,3	92,8	
122-123	/	/	/	136,8	147,6	164,8	175,3	

CH	TBS									
	063	071	080	090S	090L	100	112	132S	132M	
A32	8,2	10,6	15,8	/	/	/	/	/	/	- kg
A33	8,9	11,4	16,6	/	/	/	/	/	/	
A41	7,2	9,7	14,9	/	/	/	/	/	/	
A42	9,1	11,6	16,8	20,5	23,0	/	/	/	/	
A43	9,7	12,2	17,4	21,1	23,6	/	/	/	/	
A51	7,5	10	15,2	18,9	21,4	/	/	/	/	
A52	/	/	20,3	24,3	26,5	31,1	44,8	/	/	
A53	13,3	15,8	21	24,7	27,2	/	/	/	/	
A61	/	/	17,4	21,1	23,6	28,2	41,9	/	/	
A62	/	/	22,3	26	28,5	33,1	46,8	/	/	
A63	15,9	18,4	23,6	27,3	29,8	/	/	/	/	
032-033	13,4	15	21	26,9	28,9	34,4	50,1	/	/	
042-043	15,9	17,5	23,5	29,4	31,4	36,9	52,6	/	/	
R041	/	11	17	22,9	24,9	/	/	/	/	
052-053	21,0	22,6	28,6	34,5	36,5	42	57,7	/	/	
R051	/	12,9	18,9	24,8	26,8	32,3	48	/	/	
062-063	/	34,9	41,3	45,7	47,2	52,3	67,9	82,5	98,5	
R061	/	/	20,9	26,8	28,8	34,3	50	/	/	
082-083	/	/	63,2	67,6	69,1	74,2	89,8	104,4	120,4	
R081	/	/	30,6	35	36,5	41,6	57,2	71,8	87,8	
102-103	/	/	/	99,4	100,4	106,4	120,6	136,2	149,6	
R101	/	/	/	/	/	55	69,3	85	98,3	
R121	/	/	/	/	/	/	/	87,3	100,7	
122-123	/	/	/	/	/	140	154,2	169,8	183,2	

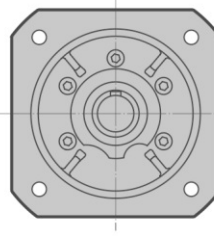
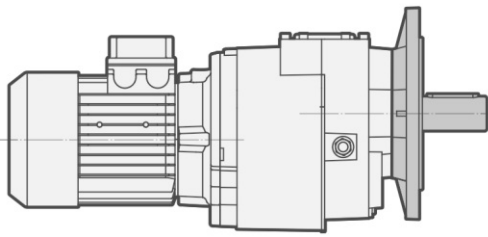
CH	TBH							
	080	090S	090L	100	112	132S	132M	
A32	17,5	/	/	/	/	/	/	- kg
A33	18,3	/	/	/	/	/	/	
A41	16,6	/	/	/	/	/	/	
A42	18,5	22,8	25,0	/	/	/	/	
A43	19,1	23,4	25,6	/	/	/	/	
A51	16,9	21,2	23,4	/	/	/	/	
A52	22	26,6	28,5	34,8	47,9	/	/	
A53	22,7	27	29,2	/	/	/	/	
A61	19,1	23,4	25,6	31,9	45	/	/	
A62	24	28,3	30,5	36,8	49,9	/	/	
A63	25,3	29,6	31,8	/	/	/	/	
032-033	22,7	29,2	30,9	38,1	53,2	/	/	
042-043	25,2	31,7	33,4	40,6	55,7	/	/	
R041	18,6	25,2	26,9	/	/	/	/	
052-053	30,3	36,9	38,6	45,8	60,9	/	/	
R051	20,6	27,1	28,8	36	51,1	/	/	
062-063	43	48	49,2	56	71	87,8	105	
R061	22,6	29,1	30,8	38	53,1	/	/	
082-083	64,9	69,9	71,1	77,9	92,9	109,7	126,9	
R081	32,3	37,3	38,5	45,3	60,3	77,1	94,3	
102-103	/	101,7	102,4	110,1	123,7	141,5	156,1	
R101	/	/	/	58,7	72,4	90,3	104,8	
R121	/	/	/	/	/	92,6	107,2	
122-123	/	/	/	143,7	157,3	175,1	189,7	

3.4 SHAFT END

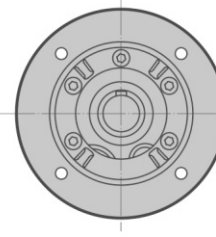


UNI 6604 - DIN 6885														
d		b x h			Tol. b/h	L		$\frac{s}{\min / \max}$	b	t1	t2	Tol. t1/t2	r max	
	6	8	2	x	2	h9 / h9	6	20	0,16 0,25	2	1,2	1	0,1 0	0,08 0,16
>	8	10	3	x	3		6	36		3	1,8	1,4		
>	10	12	4	x	4		8	45		4	2,5	1,8		
>	12	17	5	x	5		10	56	0,25 0,4	5	3	2,3		0,16 0,25
>	17	22	6	x	6		14	70		6	3	2,8		
>	22	30	8	x	7		18	90		8	4	3,3		
>	30	38	10	x	8	22	110	0,4 0,6	10	5	3,3	0,25 0,4		
>	38	44	12	x	8	28	140		12	5	3,3			
>	44	50	14	x	9	36	160		14	5,5	3,8			
>	50	58	16	x	10	45	180		16	6	4,3			
>	58	65	18	x	11	50	200		18	7	4,4			
>	65	75	20	x	12	56	110		20	7,5	4,9			
>	75	85	22	x	14	63	140	0,6 0,8	22	9	5,4	0,2 0		
>	85	95	25	x	14	70	160		25	9	5,4			
>	95	110	28	x	16	80	180		28	10	6,4			
>	110	130	32	x	18	90	200		32	11	7,4			
>	130	150	36	x	20	100	160		36	12	8,4			
>	150	170	40	x	22	110	180		1 1,2	40	13		9,4	0,3 0
>	170	200	45	x	25	125	200	45		14	10,4	0,7 1		

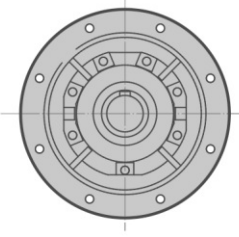
4.1 OUTPUT FLANGE



FA



FB FC FD



FB (H140)

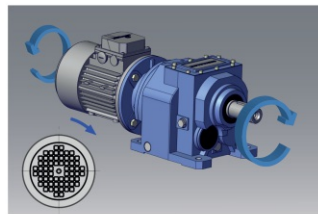
H...F/H...U		
R041 R051	032/033 042/043	FA
		FB
		FC
		FD
R061	052/053	FA
		FB
R081 R101	062/063	FA
		FB
		FC
R121	082/083	FA
		FB
		FC
-	102/103	FA
		FB
		FC
	122/123	FA
		FB
		FC
142/143	142/143	FA
		FB
		FC

4.2 BACKSTOP DEVICE

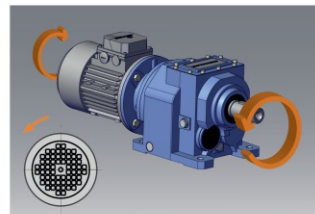
The gear reducer can be supplied with backstop device on input shaft. Backstop device allows output shaft rotation in only one sense of direction; according to the size, it is available in the input flange or in the motor with the same dimensions. It is important to specify the required sense of direction on the order. The backstop device is not available for mounting position V1/V5 with motor size IEC 100...225.

SENSE OF DIRECTION AVAILABLE

H... 1 - H... 1F - H... 1U - H... M - H... 3 - H... 3F - H... 3U

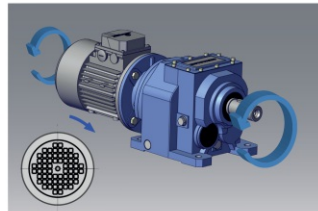


CLOCKWISE SENSE OF DIRECTION
REFERRED TO HIGH SPEED SHAFT

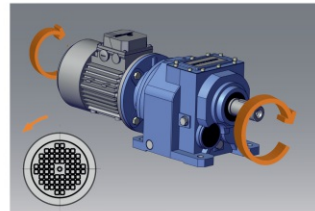


COUNTER CLOCKWISE SENSE OF DIRECTION
REFERRED TO HIGH SPEED SHAFT

H... 2 - H... 2F - H... 2U



CLOCKWISE SENSE OF DIRECTION
REFERRED TO HIGH SPEED SHAFT



COUNTER CLOCKWISE SENSE OF DIRECTION
REFERRED TO HIGH SPEED SHAFT

4.2 BACKSTOP DEVICE

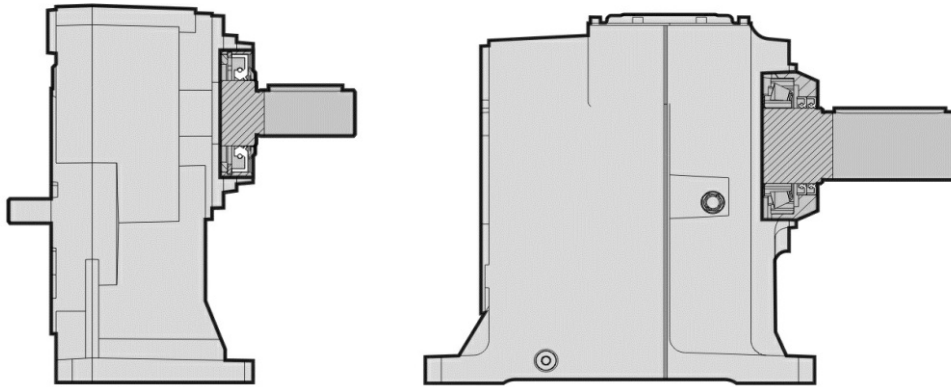
	063	071	080	090	100-112	132	160	180	200	225
	140x11	160x14	200x19	200x24	250x28	300x38	350x42	350x48	400x55	450x60
H032		B5	B5	B5	B5					
H033	B5	B5	B5	B5						
HR041		B5	B5	B5						
H042		B5	B5	B5	B5					
H043	B5	B5	B5	B5						
HR051		B5	B5	B5	B5					
H052		B5	B5	B5	B5					
H053	B5	B5	B5	B5						
HR061			B5	B5	B5					
H062			B5	B5	B5	B5				
H063		B5	B5	B5	B5					
HR081			B5	B5	B5	B5				
H082			B5	B5	B5	B5	B5			
H083			B5	B5	B5	B5				
HR101					B5	B5	B5	B5		
H102					B5	B5	B5	B5		
H103				B5	B5	B5	B5			
HR121						B5	B5	B5	B5	
H122						B5	B5	B5	B5	
H123					B5	B5	B5	B5	B5	
H142							B5	B5	B5	B5
H143						B5	B5	B5	B5	

4.3 REINFORCED OIL SEALS FOR OUTPUT SHAFT

The reinforced seal can be done depending on the gearbox size by means of two oil seals or through the standard oil seal with VRM ring. The difference of the two solutions is explained on the drawings.

The helical gear reducers from size 060 to size 140 (except for single stage) in V1/ V5 mounting position, are already equipped with 2 oil seals as standard.

On request the gear reducer can be supplied with fluoroelastomer FPM (FKM) seals.



	Double oil seal	VRM ring
HR041		X
HR051		X
HR061		X
HR081		X
HR101		X
HR121		X
H032/3		X
H042/3		X
H052/3		X
H062/3	X	
H082/3	X	
H102/3	X	
H122/3	X	
H142/3	X	